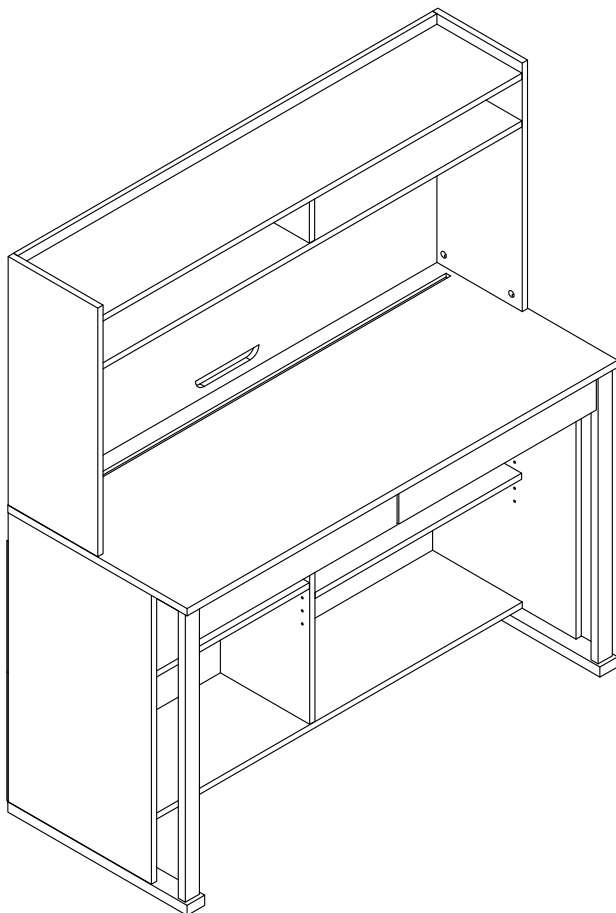


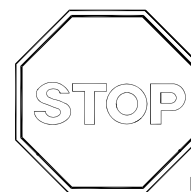


# 9363096



THIS INSTRUCTION BOOKLET CONTAINS **IMPORTANT** SAFETY INFORMATION. PLEASE READ AND KEEP FOR FUTURE REFERENCE.

ESTE FOLLETO DE INSTRUCCION CONTIENE INFORMACION **IMPORTANTE** DE SEGURIDAD. POR FAVOR LEA Y GUARDE PARA REFERENCIA FUTURA.



**DO NOT RETURN PRODUCT TO THE STORE**  
Individual stores do not stock parts.

**NO DEVUELVA ESTE PRODUCTO A LA TIENDA**  
Las tiendas no almacenan partes.

Lot Number / Número de Lote: \_\_\_\_\_

Date Of Purchase / Fecha de Compra: \_\_\_\_ / \_\_\_\_ / \_\_\_\_

If a part is missing or damaged, call our toll-free customer service line. We will gladly ship your replacement parts **FREE** of charge.

Si faltan partes o piezas, o éstas están dañadas, llame gratis al teléfono de servicio al cliente. Con gusto le enviaremos las partes sin cargo alguno.

Need Parts or Assistance?  
Necesitas partes o asistencia?

**1-800-489-3351**

or access our website  
o visite nuestra página de internet

**www.altrafurniture.com**

For prompt, reliable service please have your assembly manual ready.  
Para obtener servicio rapido y confiable, por favor tenga esta manual a la mano.

Recommended # of people needed for assembly: 2

El número recomendado de personas necesarias para el montaje: 2

B34936309600

Thank you for purchasing from Altra Furniture.  
Visit [www.altrafurniture.com](http://www.altrafurniture.com) to view the limited  
warranty valid in the U.S. and Canada.

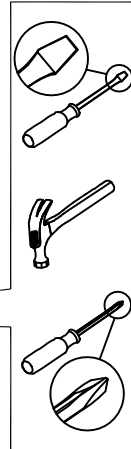
## ALTRA FURNITURE CUSTOMER SERVICE

Gracias por haber comprado de Altra Furniture.  
Visitar [www.altrafurniture.com](http://www.altrafurniture.com) para mirar la garantía  
limitada valida solamente en U.S.A y Canada.

## SERVICIO A LA CLIENTE DE ALTRA FURNITURE

### Before starting - Antes de empezar.

- ☐ Read each step carefully before starting. It is very important that each step of instruction is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.  
Leer con cuidado cada paso antes de empezar. Es muy importante de ejecutar cada paso en el orden correcto. Si los pasos no estan ejecutados en secuencia, ocurrirá dificultades en el montaje.
- ☐ Make sure all parts are included. Most board parts are labeled or stamped on the raw edge. Asegurar que todas las piezas son incluidas. La mayoría de las tablas tienen las etiquetas o los sellos en el lado sin acabado.
- ☐ Work in spacious area, preferably on a carpet, near the place the unit will be used.  
Trabajar en una área espaciosa, preferible sobre alfombra, cercas del lugar donde se va a usar el mueble.
- ☐ Have the following tools close at hand.  
Tener las herramientas siguientes cerca de la mano.
- ☐ Do not use power tools to assemble your furniture. Power tools may strip or damage the parts.  
No use herramienta electrica para montar su unidad. Las herramientas electricas pueden dañar las piezas.



Call us at: **1-800-489-3351**  
Llamar a: (in U.S.A. only)  
(Solo en U.S.A)



Fax: **1-636-745-1005**  
Fax:



Visit our Website:  
Visitar nuestro website: [www.altrafurniture.com](http://www.altrafurniture.com)



Write to: **ALTRA FURNITURE**  
Escribir a: 410 East 1st Street South Wright City, MO 63390 USA  
Attn: Service Dept.

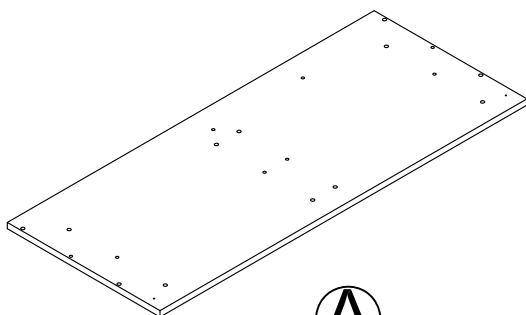
Monday - Friday 7:00 am - 8:00 pm Central Time	Saturday 9:00 am - 5:00 pm Central Time
Lunes - Viernes 7:00h - 20:00h Tiempo Central	Sabado 9:00h - 17:00h Tiempo Central

### HELPFUL HINTS

- Visit our website for assembly video clips.
- Identify, sort and count the parts before attempting assembly.
- Call our toll free number if you need assistance identifying parts.
- Compression dowels are tapped in with a hammer.
- Slides have lips only on the right side.
- Cam locks that are properly fastened on a horizontal board will face toward the center of the unit, on a vertical board the point on the lock will face the bottom.
- Back panels provide stability and support. Use all the nails provided.
- When tapping nails into a board, be sure there are equal margins on all sides to square the unit.
- Units without the back panel installed may collapse.
- Clean the product with your favorite furniture polish and a soft cloth. **DO NOT USE** harsh chemicals or abrasive cleaners.
- Move your new furniture carefully, with two people lift and carry the unit to it's new location.
- Never push, drag or scoot your furniture (especially on carpet).
- Your furniture can be disassembled and reassembled to move.
- Additional parts are available for a nominal fee.

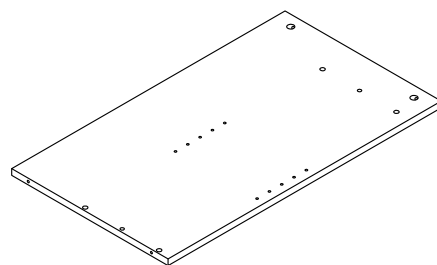
### NOTES UTILES

- Visitar nuestro website para mirar los videos cortos del montaje.
- Identificar, clasificar y contar las piezas antes de intentar el montaje.
- Llamar gratis a nuestro número de servicio si necesita ayuda con identificar las piezas.
- Las clavijas de compresión se taladran con un martillo.
- Las correderas sólo tienen las protrusiones en el lado derecho.
- Las cerraduras de leva que se atan propiamente en una tabla horizontal se puntan al centro de la unidad, y las en una tabla vertical se puntan al fondo.
- Los paneles traseros se mantienen la estabilidad. Usar todos los tornillos proporcionados.
- A taladrar los tornillos en una tabla, asegurarse que hay márgenes iguales en todos los lados para cuadrar la unidad.
- Las unidades sin panel trasero pueden derrumbarse.
- Limpiar la unidad con su pulimento favorito de mueble y una tela suave. **NO UTILIZAR** productos con químicos duros o abrasivos.
- Mover su mueble nuevo cuidadosamente, con dos personas levantar la unidad a su nuevo lugar.
- Nunca empujar o arrastrar su mueble (especialmente en alfombra).
- Poderse desmontar y volver a montar su mueble de para mover.
- Piezas adicionales están disponibles para una cuota nominal.



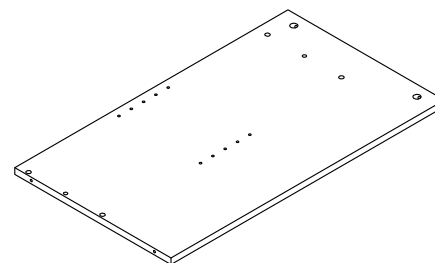
(A)

DESK TOP  
Estante superior del escritorio  
T9363096010



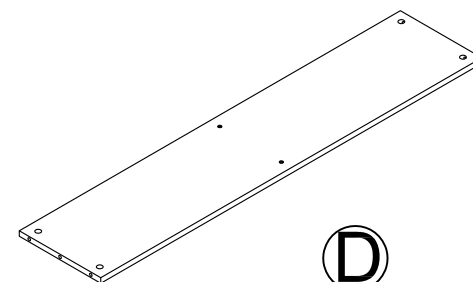
(B)

LOWER LEFT PANEL  
Panel izquierdo inferior  
T9363096020



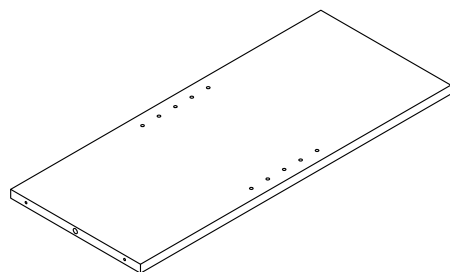
(C)

LOWER RIGHT PANEL  
Panel derecho inferior  
T9363096030



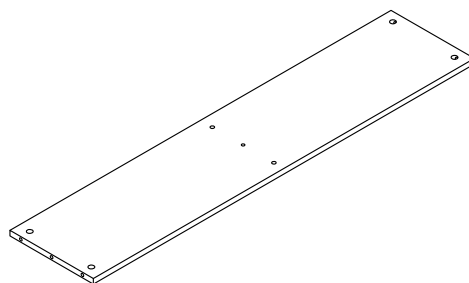
(D)

BOTTOM  
Base  
T9363096040



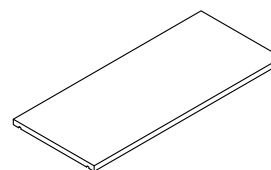
(E)

PARTITION  
Partición  
T9363096050



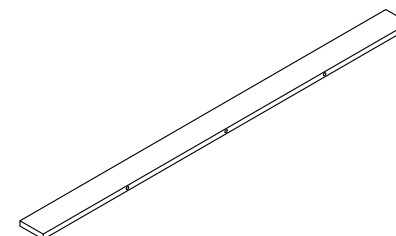
(F)

FIXED SHELF  
Repisa fija  
T9363096060



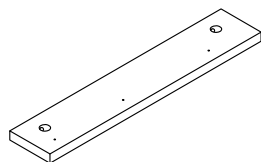
(G)

ADJUSTABLE SHELF  
Repisa ajustable  
T9363096070  
QTY: 2



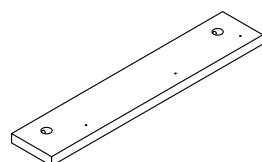
(H)

BACK RAIL  
Riel trasero  
T9363096080



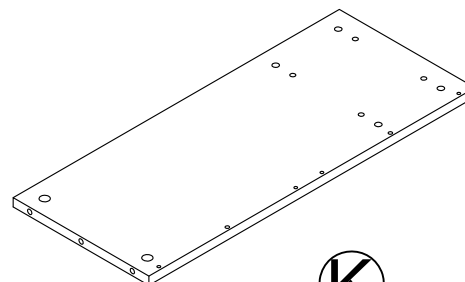
I

DRAWER GUIDE RAIL  
Riel de guía del cajón  
T9363096090  
QTY:2



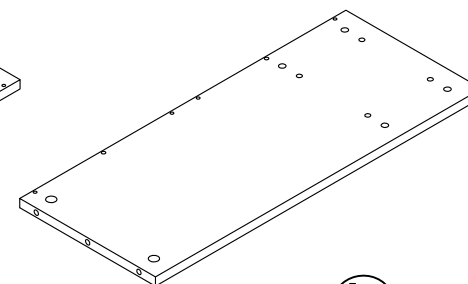
J

DRAWER GUIDE RAIL  
Riel de guía del cajón  
T9363096100  
QTY:2



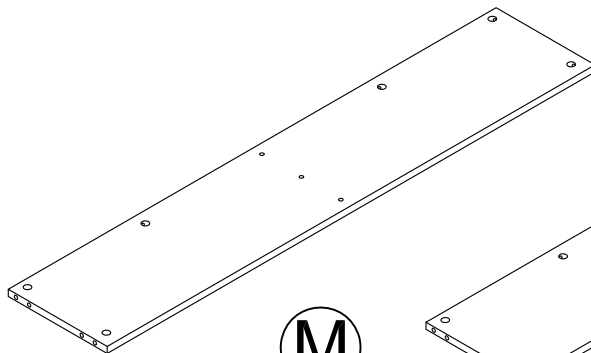
K

UPPER LEFT PANEL  
Tabla izquierda superior  
T9363096110



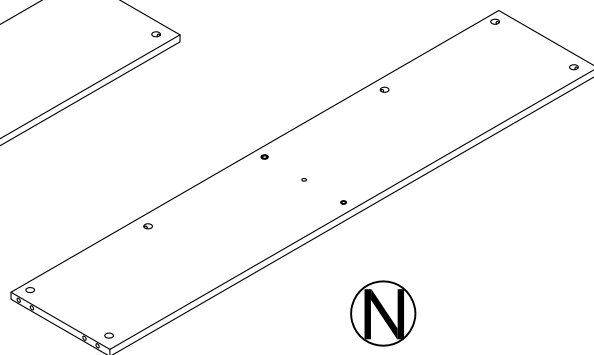
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UPPER RIGHT PANEL  
Tabla derecha superior  
T9363096120



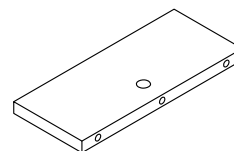
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FIXED SHELF  
Repisa fija  
T9363096130



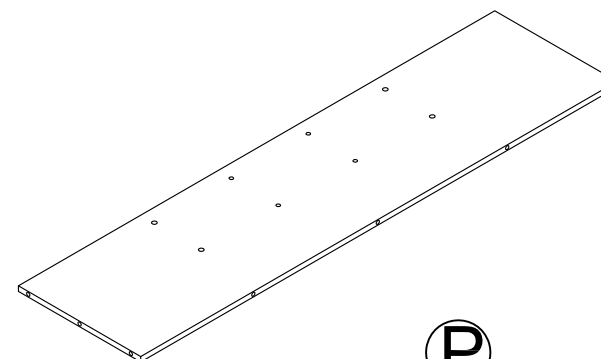
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FIXED SHELF  
Repisa fija  
T9363096140



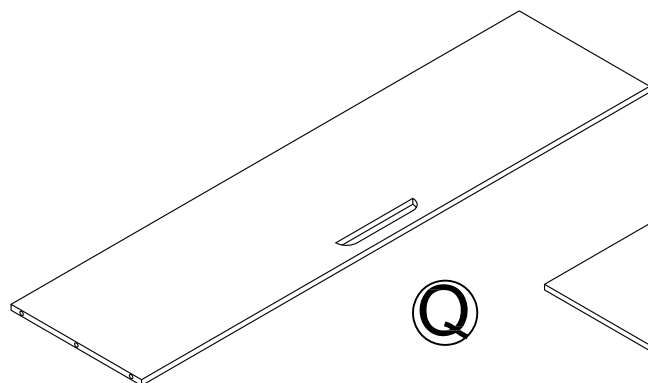
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PARTITION  
Partición  
T9363096150



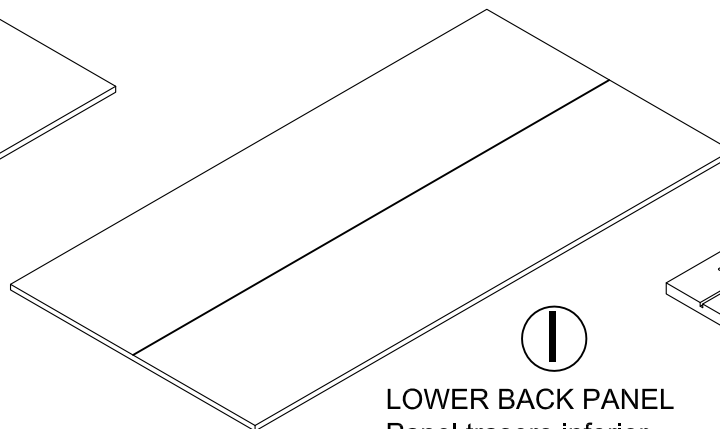
P

UPPER BACK PANEL  
Panel trasero superior  
T9363096160



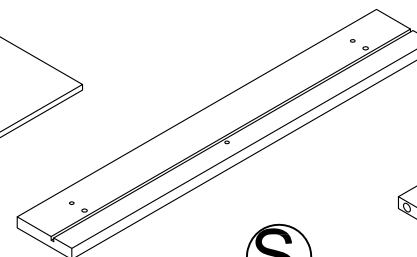
Q

MIDDLE BACK PANEL  
Panel trasero medio  
T9363096170



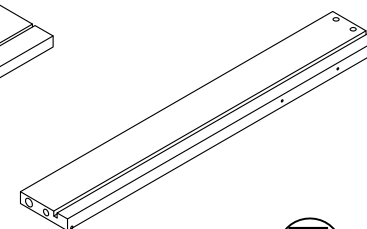
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LOWER BACK PANEL  
Panel trasero inferior  
T9363096180



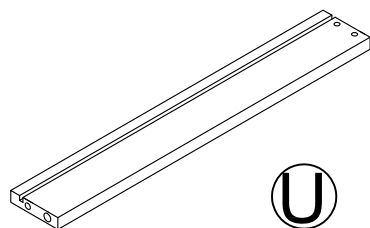
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DRAWER FRONT  
Frente del cajón  
T9363096190  
QTY: 2



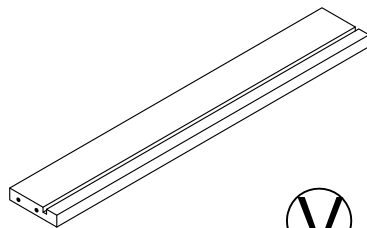
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LEFT DRAWER SIDE  
Lado izquierdo del cajón  
T9363096200  
QTY: 2



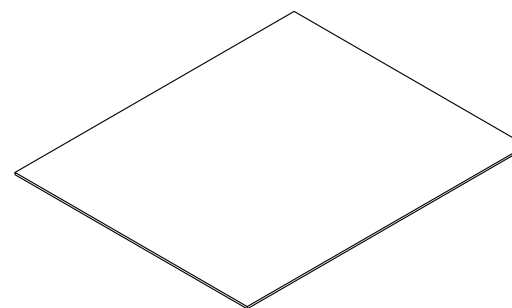
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RIGHT DRAWER SIDE  
Lado derecho del cajón  
T9363096210  
QTY: 2



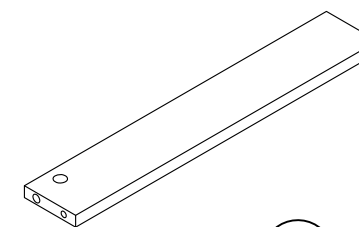
V

DRAWER BACK  
Panel trasero del  
cajón T9363096220  
QTY: 2



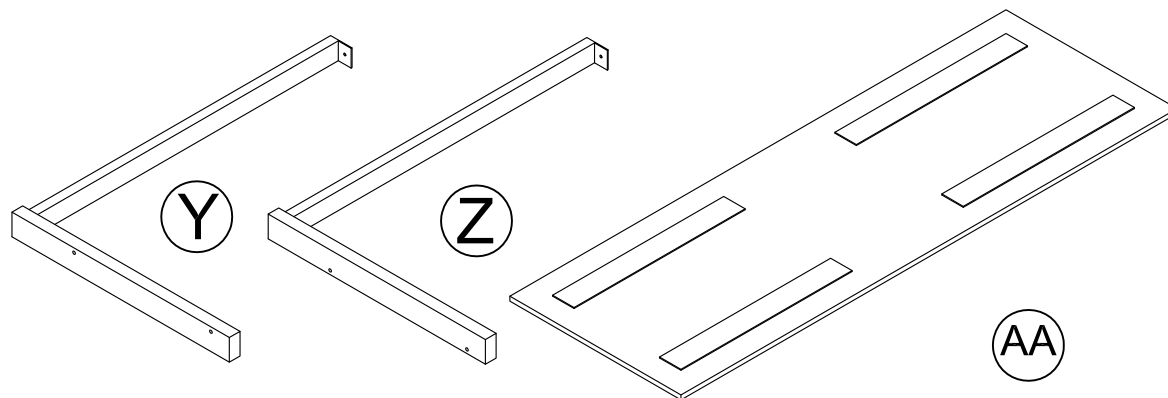
W

DRAWER BOTTOM  
Fondo del cajón  
T9363096230  
QTY: 2



X

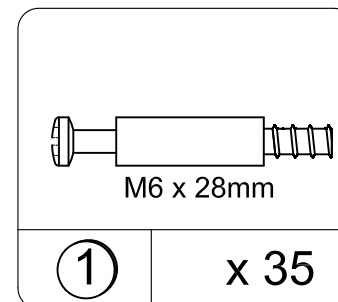
DRAWER SUPPORT  
Soporte de cajón  
T9363096240  
QTY: 2



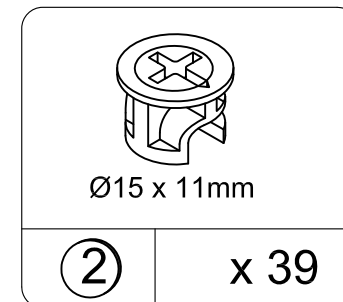
LEFT FRAME  
Marco izquierdo  
T9363096250

RIGHT FRAME  
Marco derecho  
T9363096260

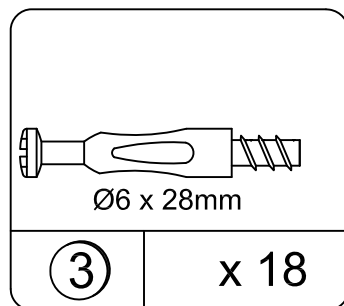
SCREEN  
Tablon de anuncios  
T9363096270



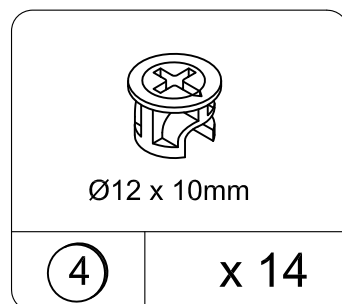
CAM BOLT  
Tornillo de rosca  
TWF4428



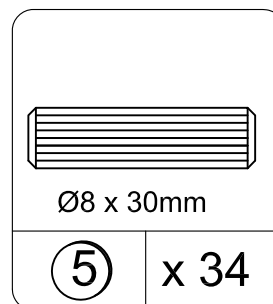
CAM LOCK  
Tornillo de cerradura  
TWF4415



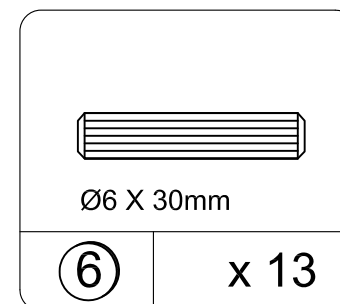
Cam Bolt  
Perno de la Leva  
TWF4433



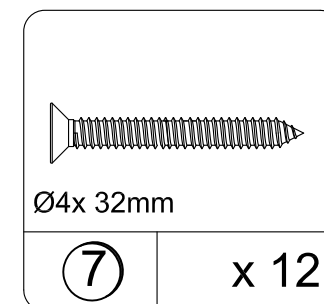
CAM LOCK  
Tornillo de cerradura  
TWF4412



WOOD DOWEL  
Clavija de madera  
TWF4530

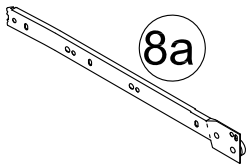
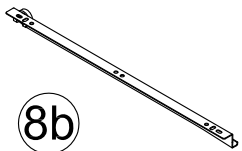
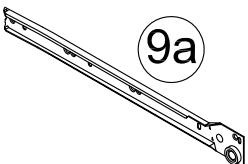
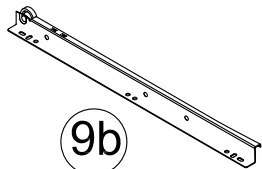


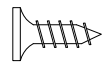
WOOD DOWEL  
Clavija de Madera  
TWF4531

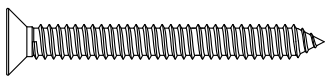
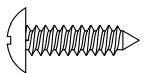

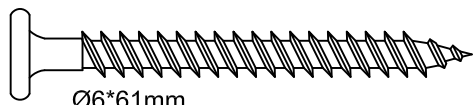

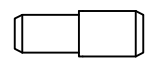



Screw  
Tornillo  
TWF3176




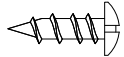
## PARTS -PIEZAS

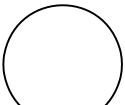
left cabinet member corredera de mueble izquierda	left drawer runner deslizador izquierdo de cajon	right cabinet member corredera de mueble derecha	right drawer runner deslizador derecha de cajon
			
350mm			
(8)	x 2	(9)	x 2

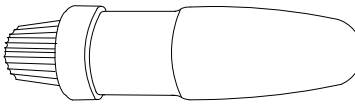

Ø3.5 x 12mm
(10) x 24
Screw Tornillo TWF3173

					
Ø4.5 x 42mm	Ø4 x 15	M4	Ø6*61mm	Ø3 x 12mm	Ø5X17mm
(11) x 4	(12) x 2	(13) x 1	(14) x 4	(15) x 18	(16) x 8
Screw Tornillo TWF3174	Screw Tornillo TWF3101	Hex Key Llave Hexagonal TWF3804	Screw Tornillo TWF3178	SCREW Tornillo TWF3104	SHELF SUPPORT Soporte de repisa TWF3167

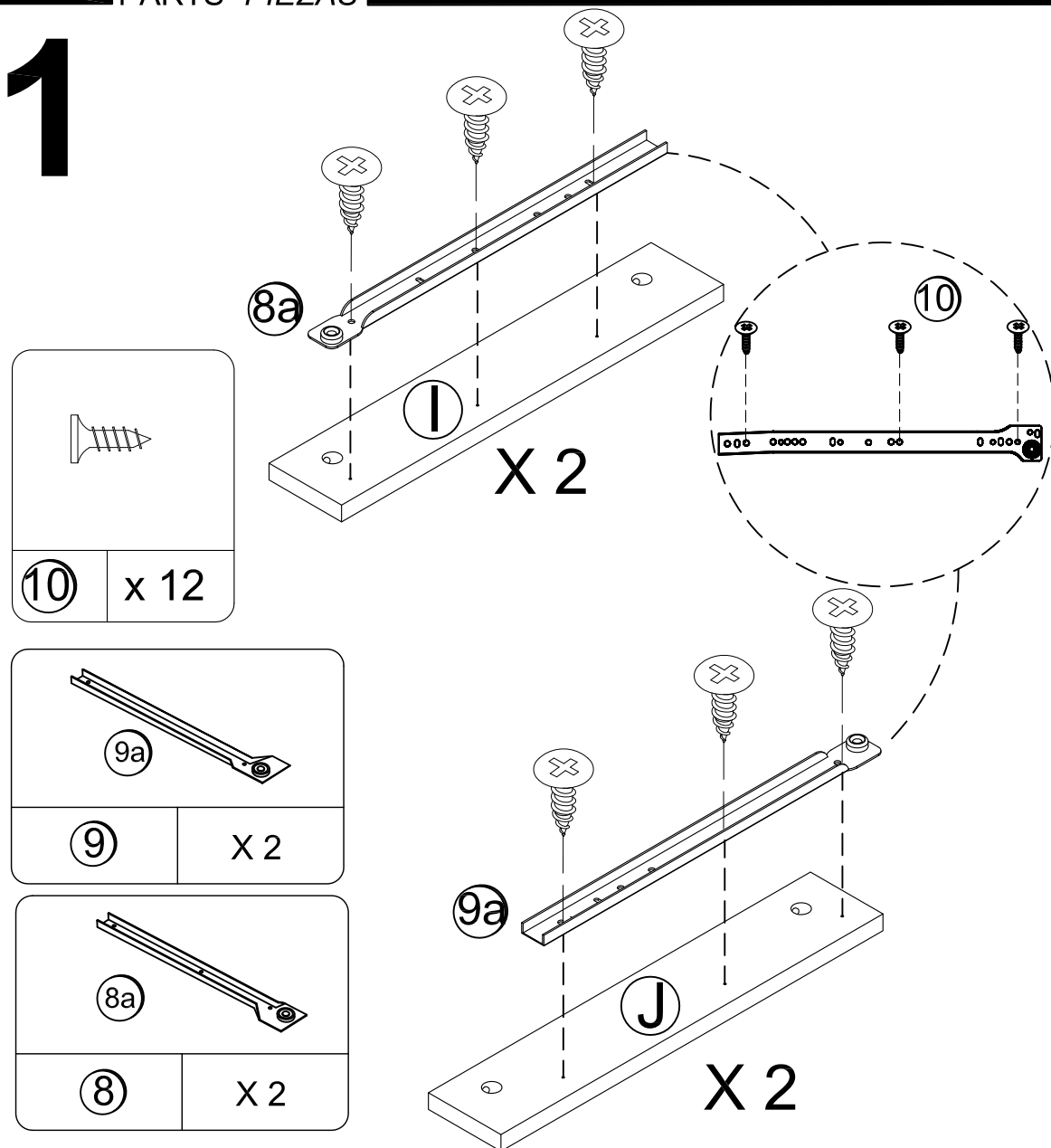

(17) x 1
Hex Key Llave Hexagonal TWF3805

			
(18)	x1		
SAFETY STRAP KIT TWF0009			


Ø20mm
(19) x 19
COVER Cubre TWF7031

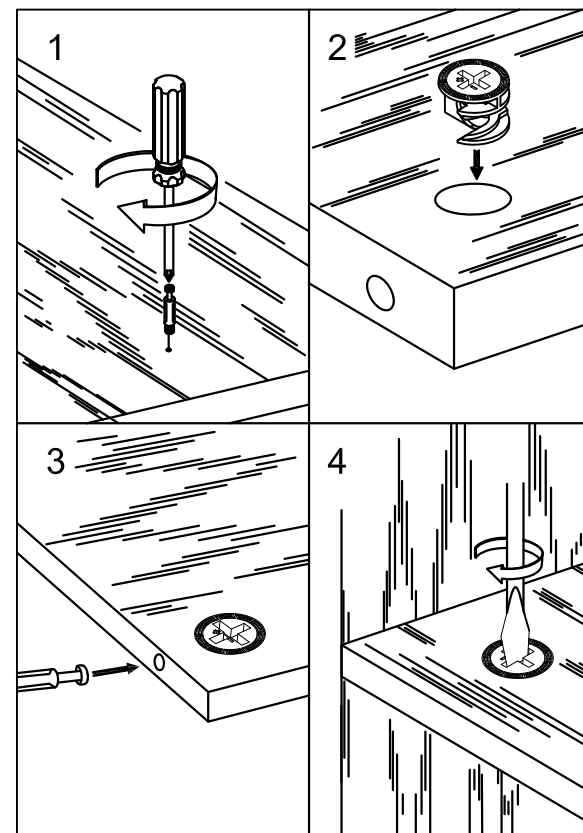

(20) x 1
GLUE Pegamento TWF4901

1



This illustration shows how the CAM fastening system works.

Esta ilustración muestra como funciona el sistema de fijación de leva.

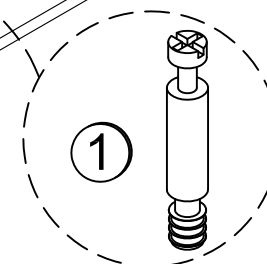
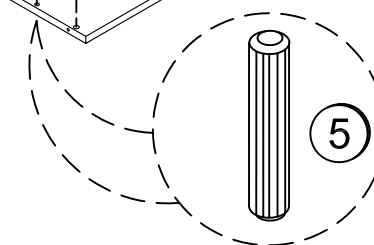
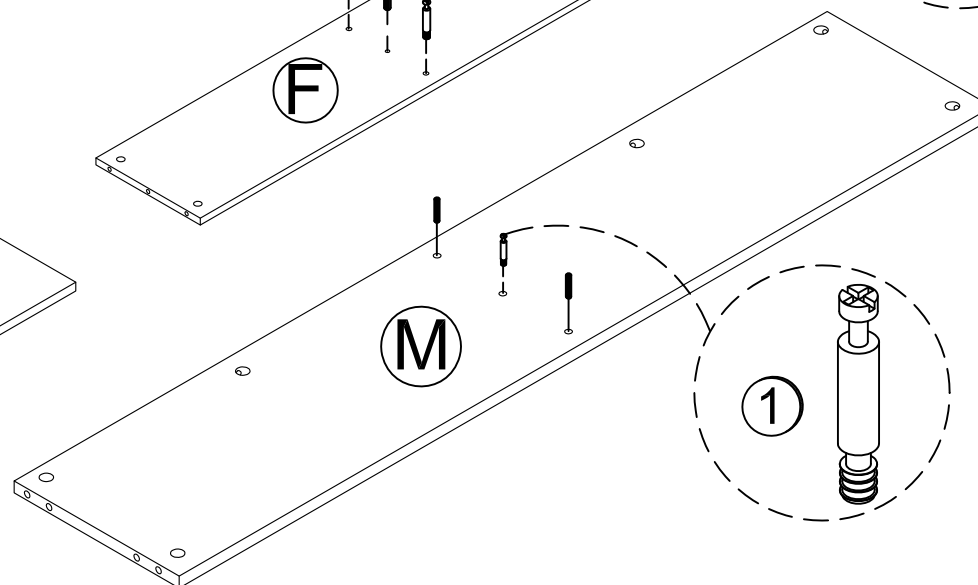
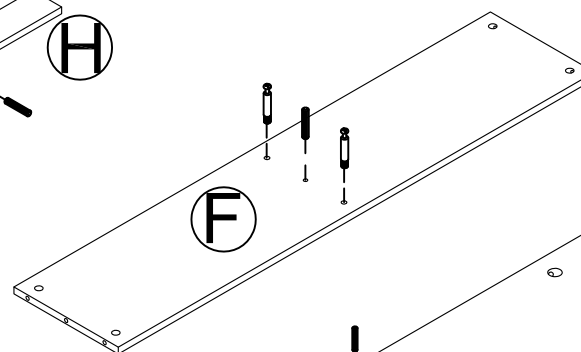
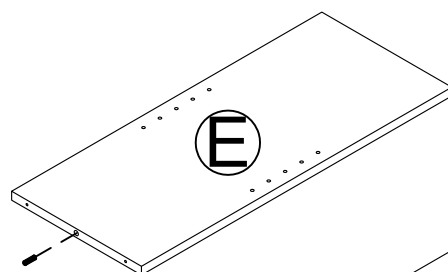
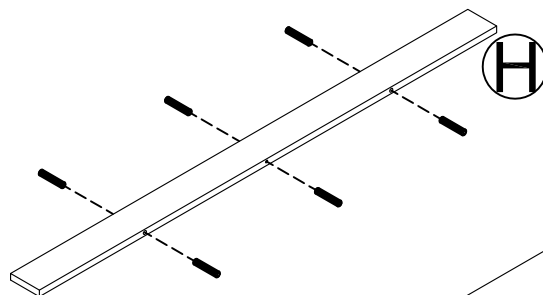
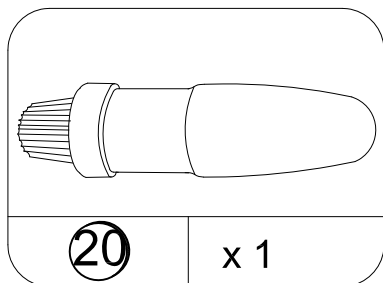
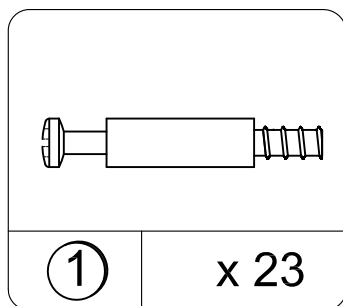
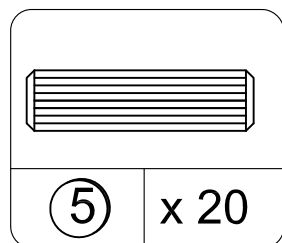
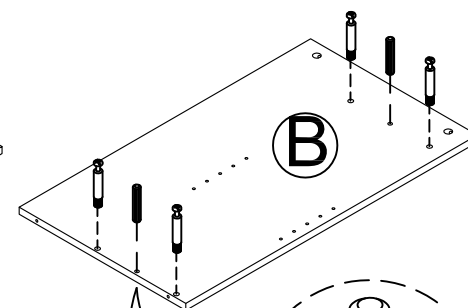
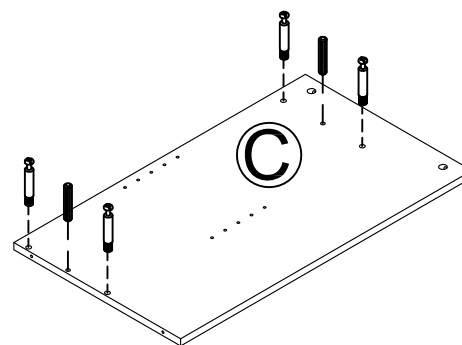
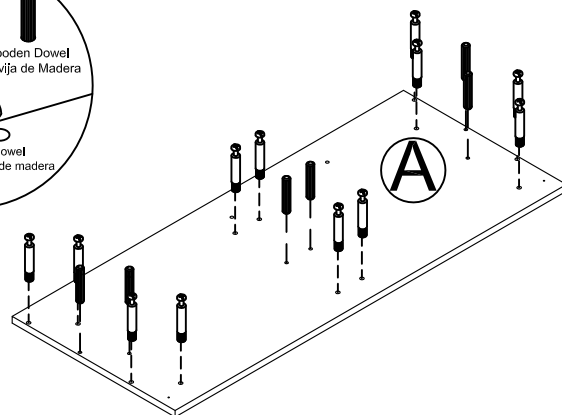
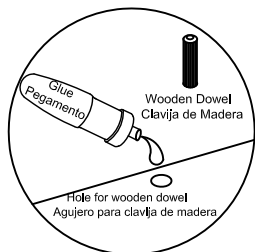


To view a video on how the CAM fastening system works, download a free QR-reader on your smartphone, then scan the code.

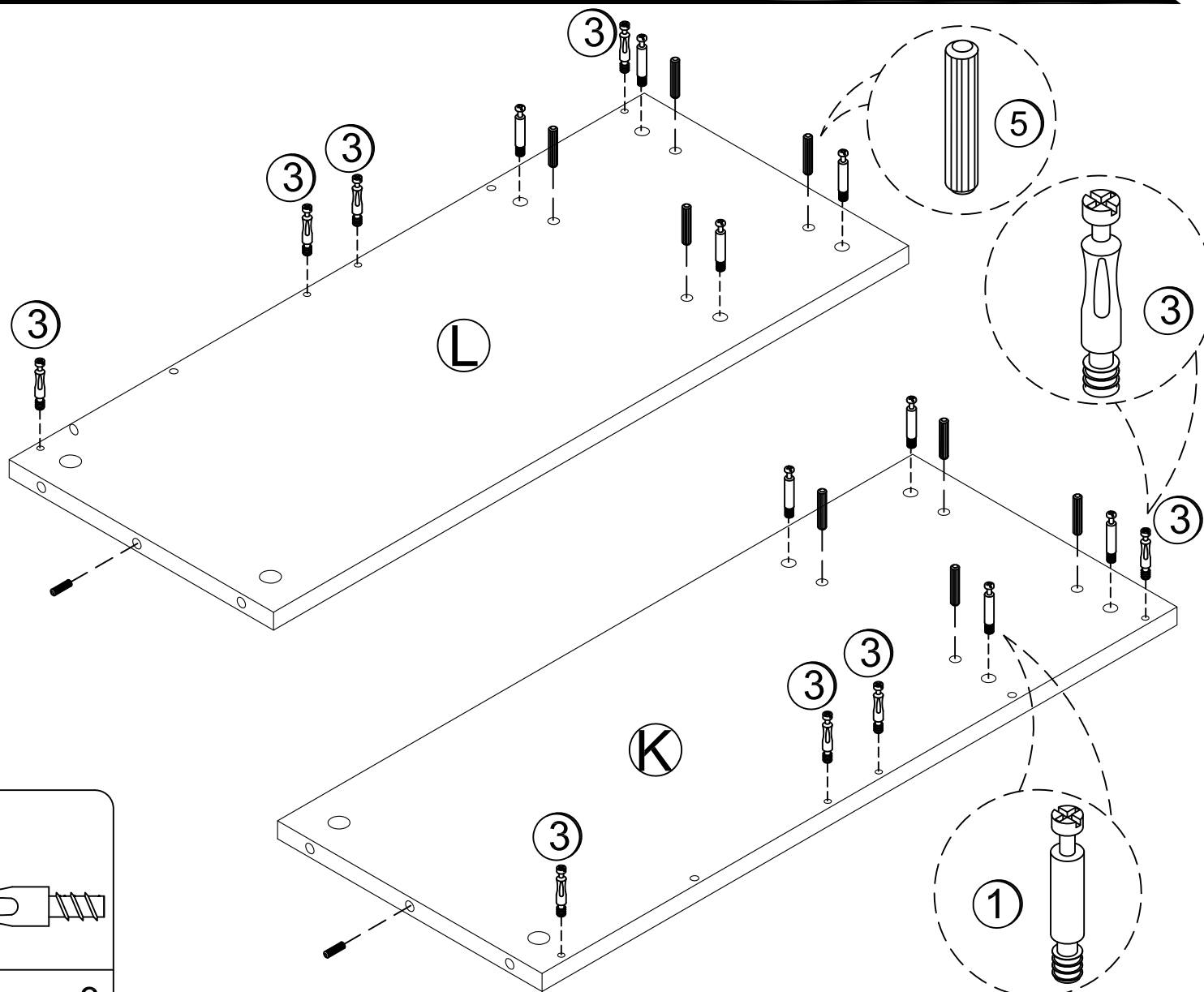
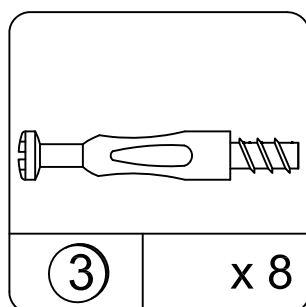
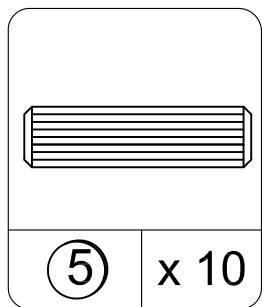
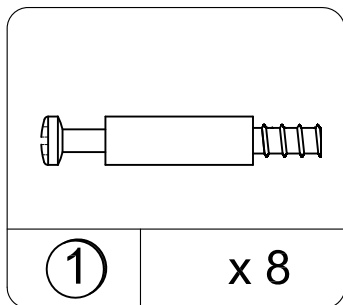
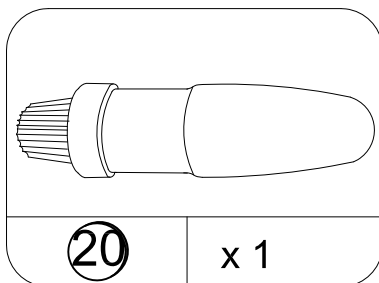
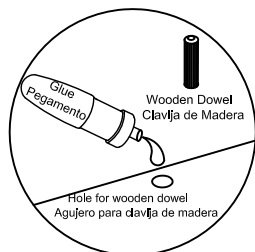
Para ver un video de como funciona el sistema de sujeción CAM, descargue una aplicación gratis que podra ver en su teléfono movil, entonces escnee el código.



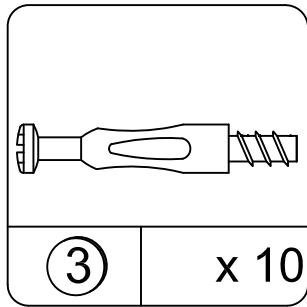
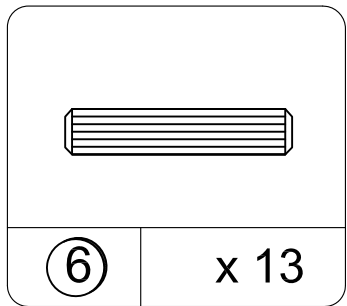
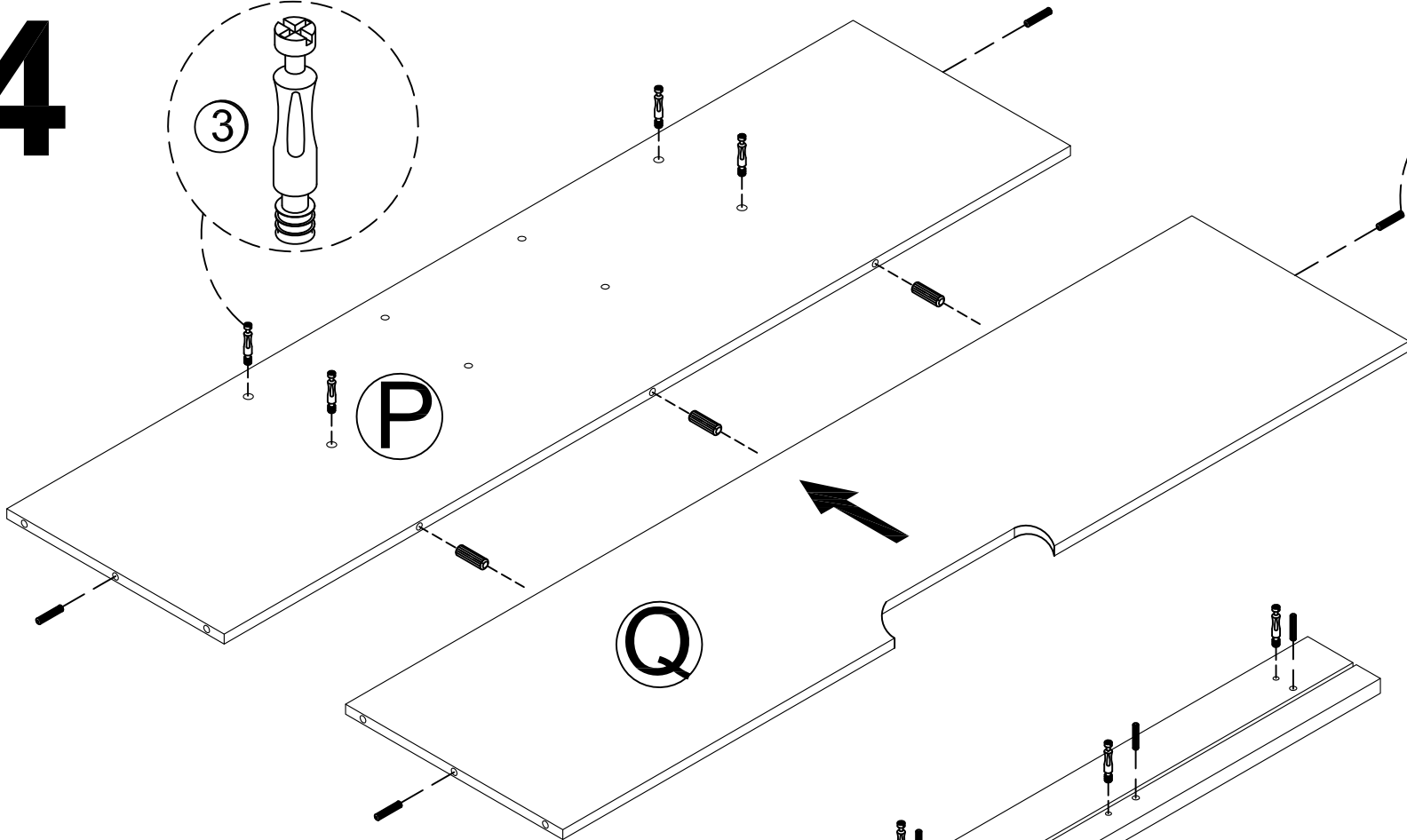
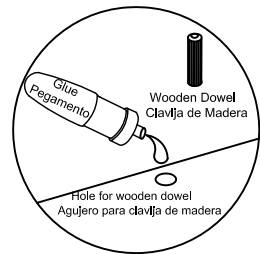
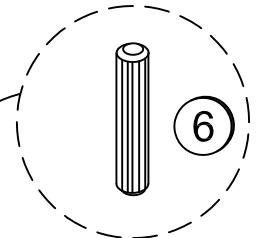
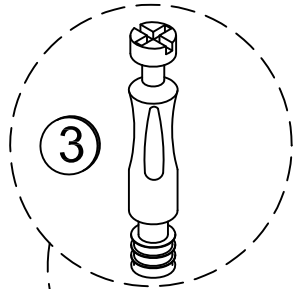
2



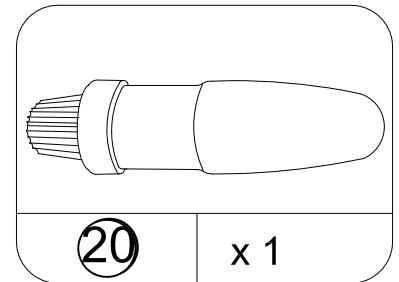
# 3



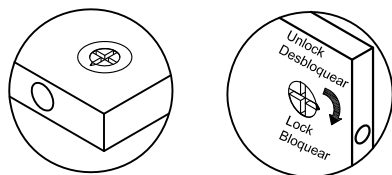
# 4



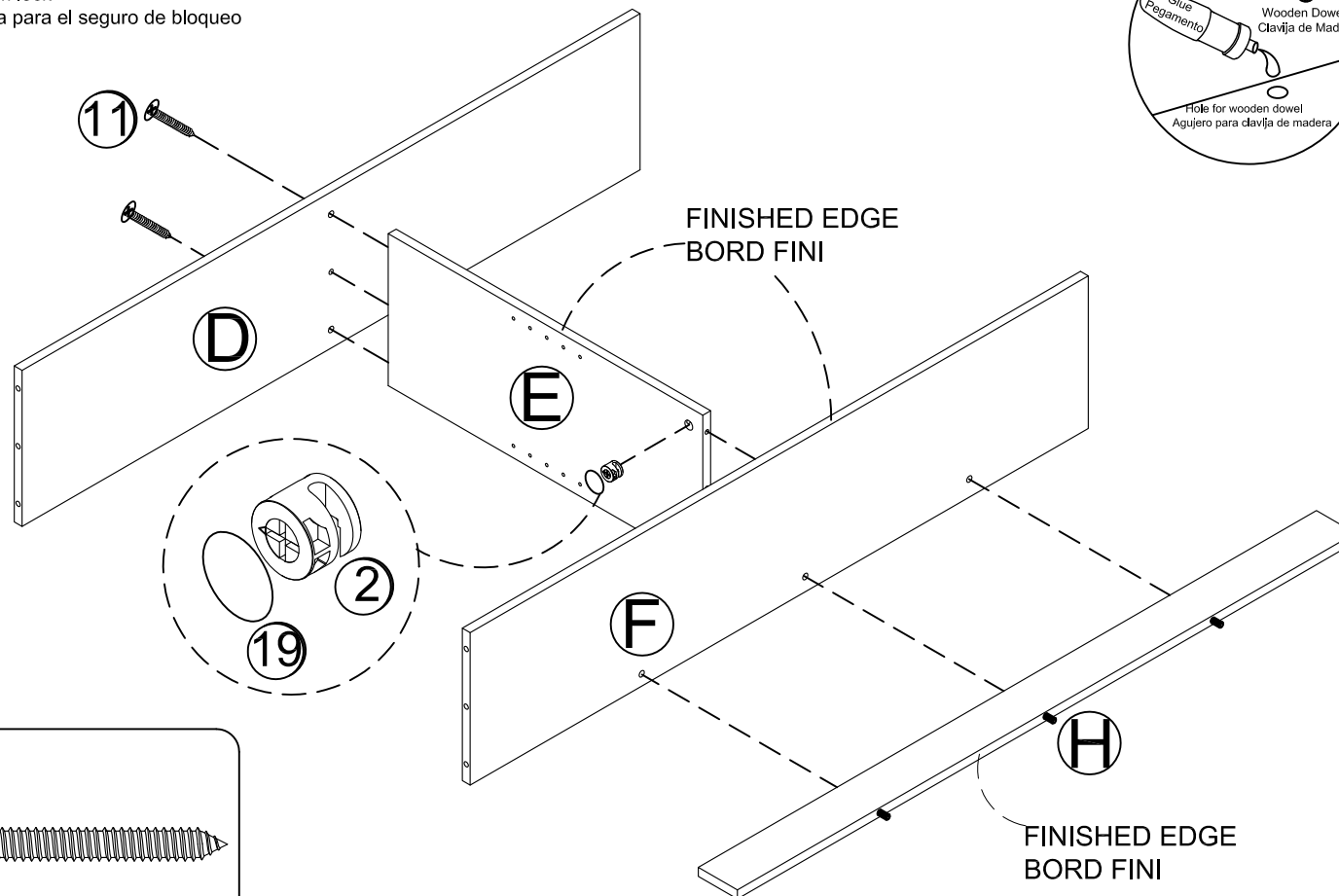
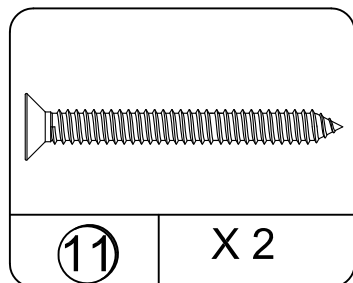
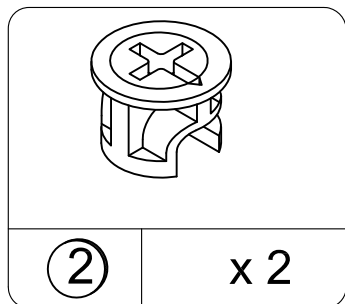
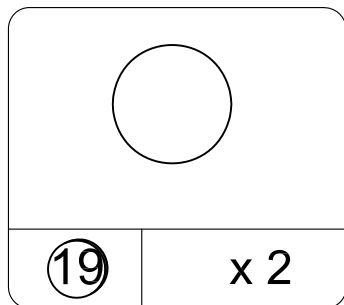
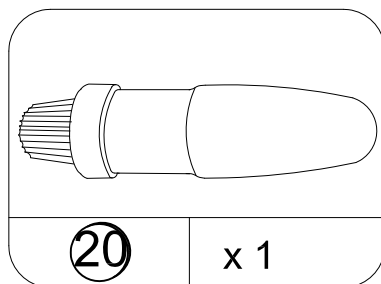
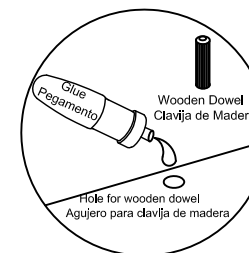
⑤ x 2



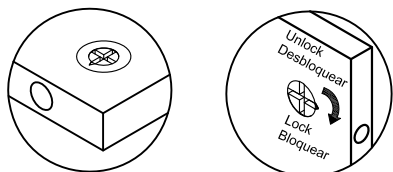
# 5



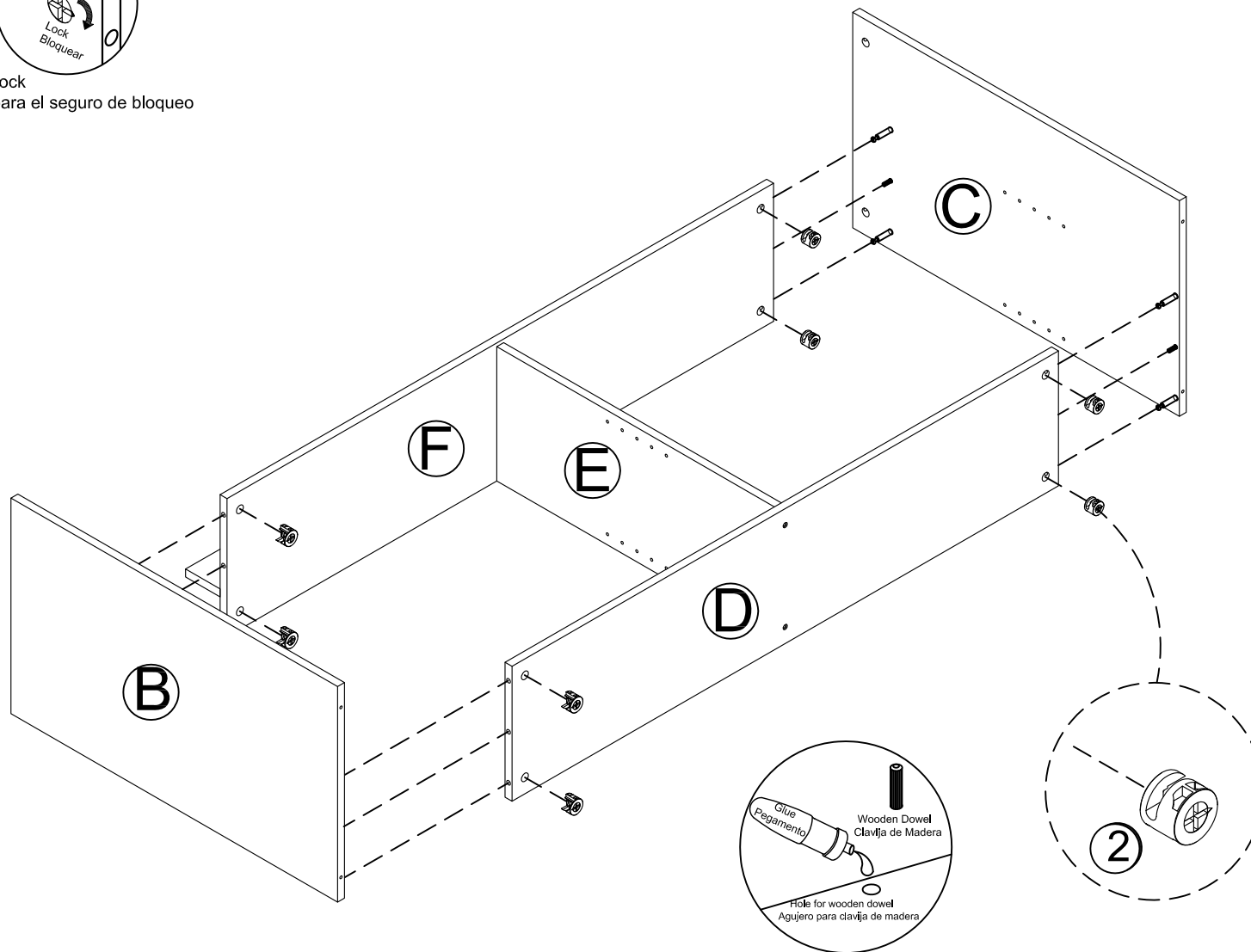
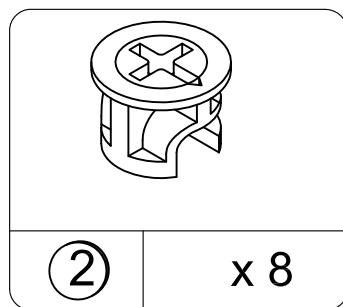
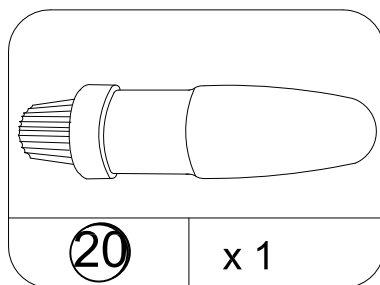
Proper orientation of cam lock  
La orientacion apropiada para el seguro de bloqueo



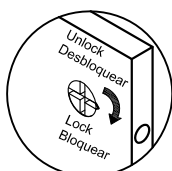
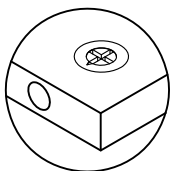
# 6



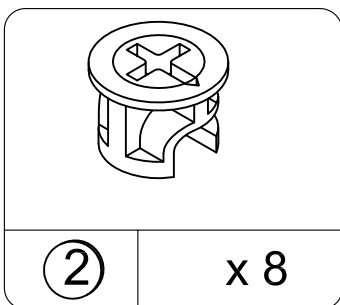
Proper orientation of cam lock  
La orientación apropiada para el seguro de bloqueo



# 7



Proper orientation of cam lock  
La orientación apropiada para el seguro de bloqueo

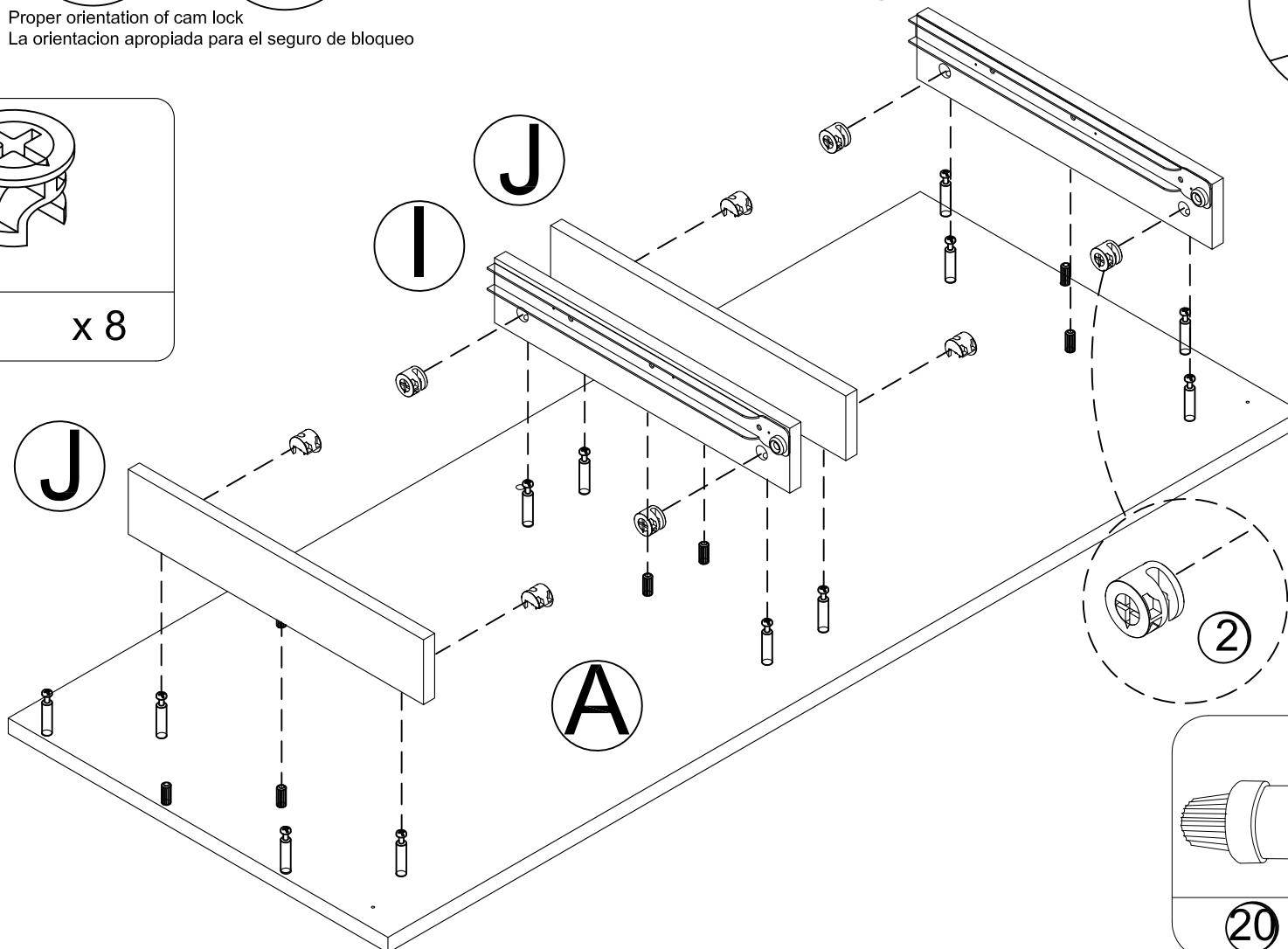
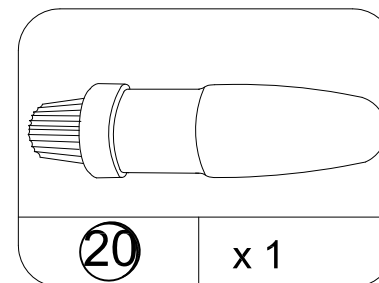
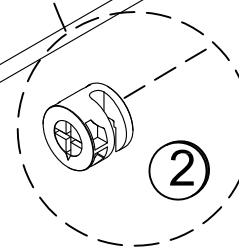
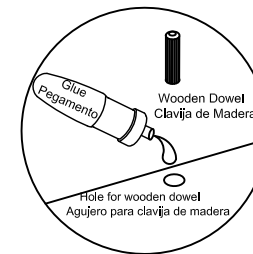


J

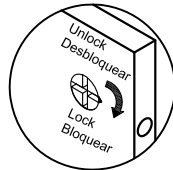
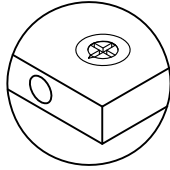
J

I

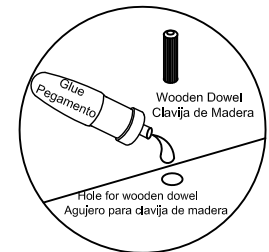
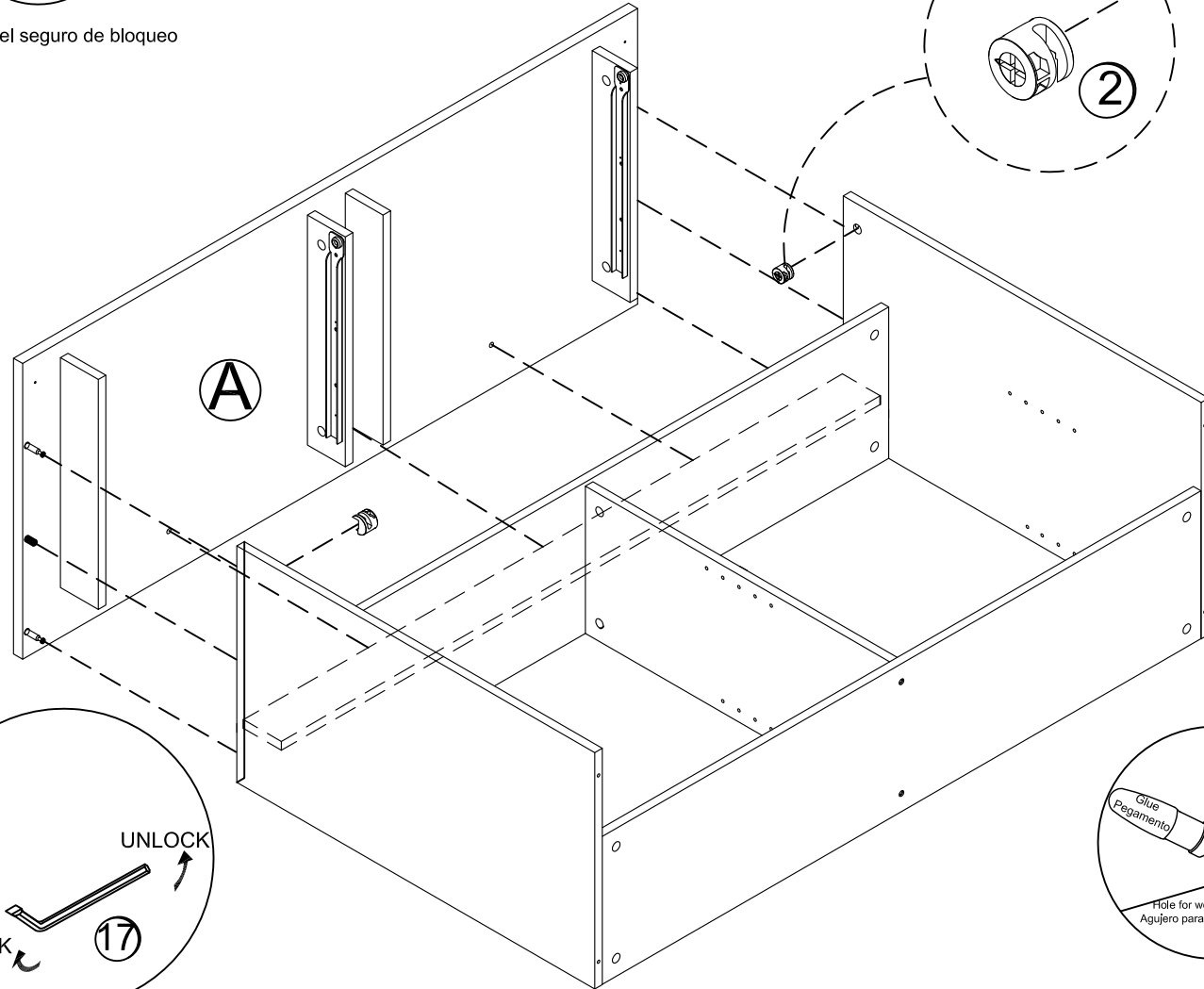
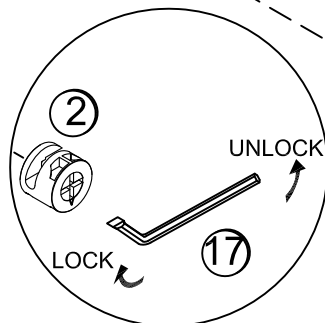
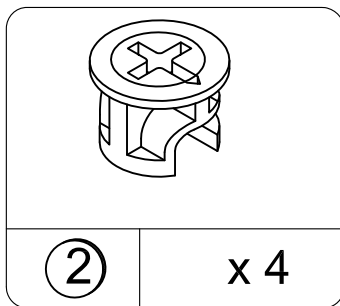
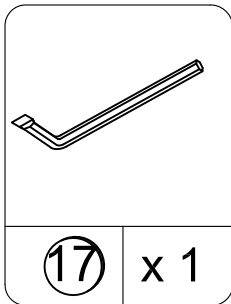
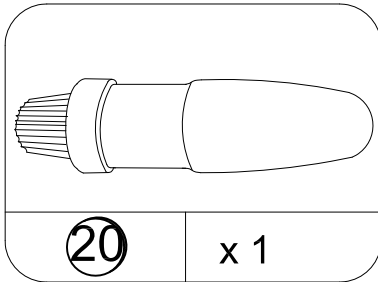
I



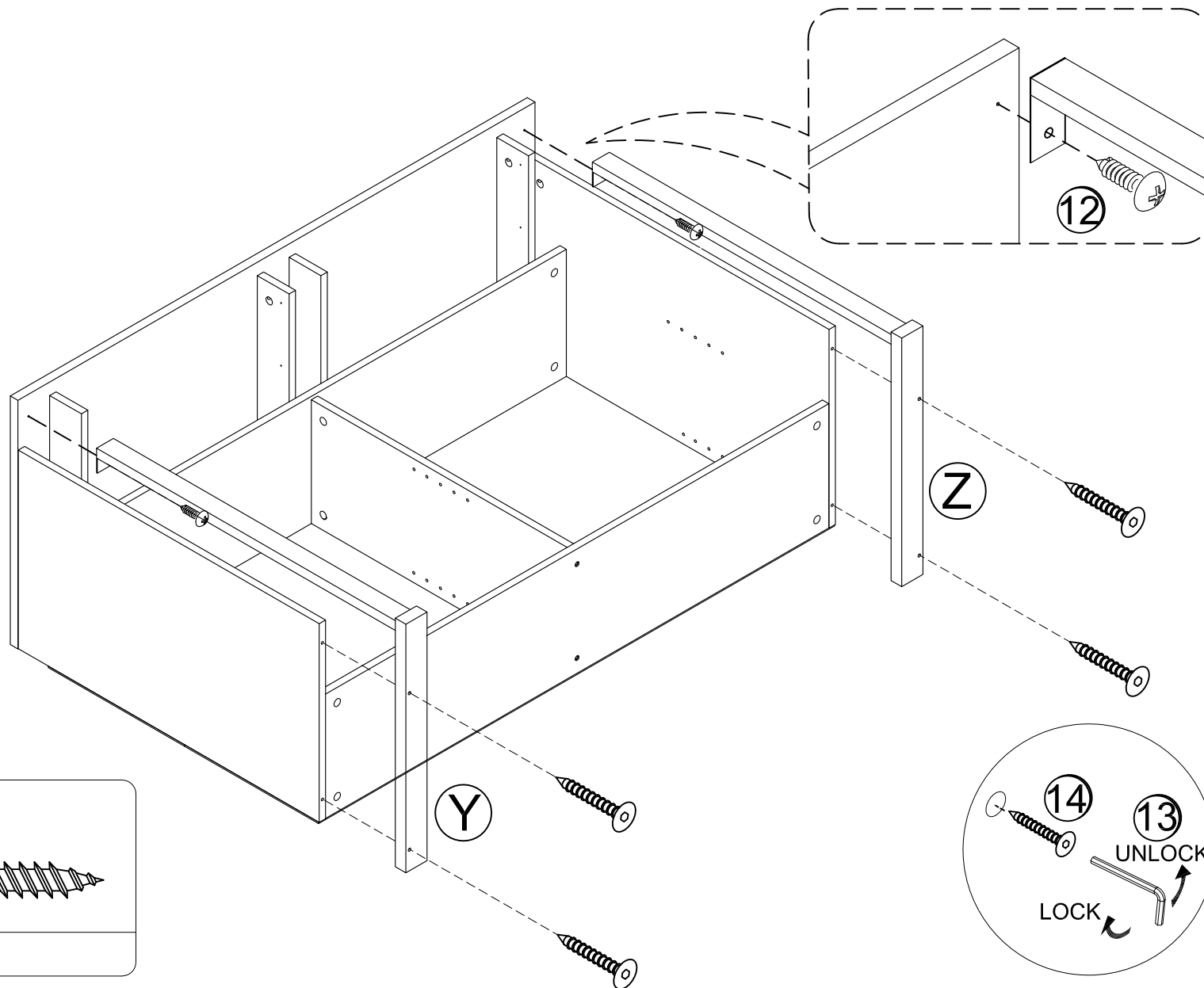
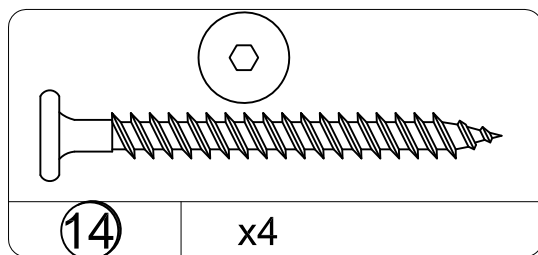
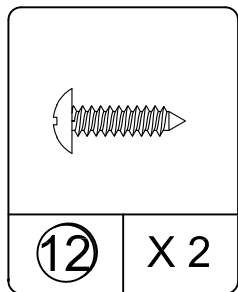
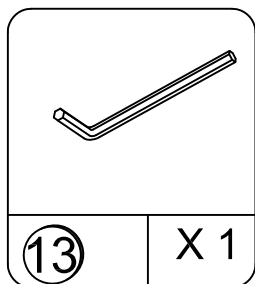
# 8



Proper orientation of cam lock  
La orientación apropiada para el seguro de bloqueo

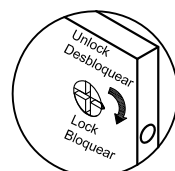
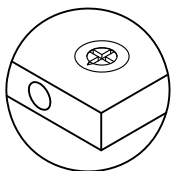


# 9

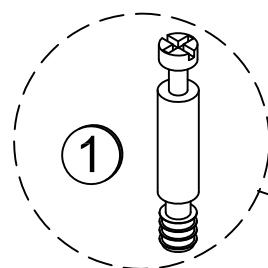




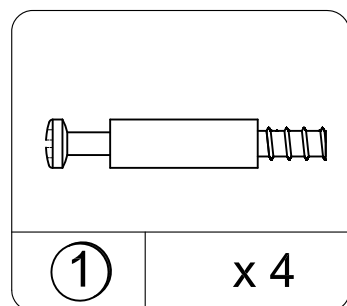
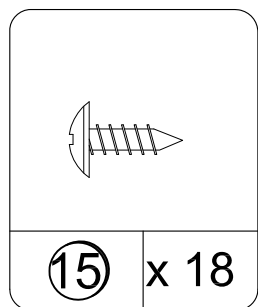
# 10



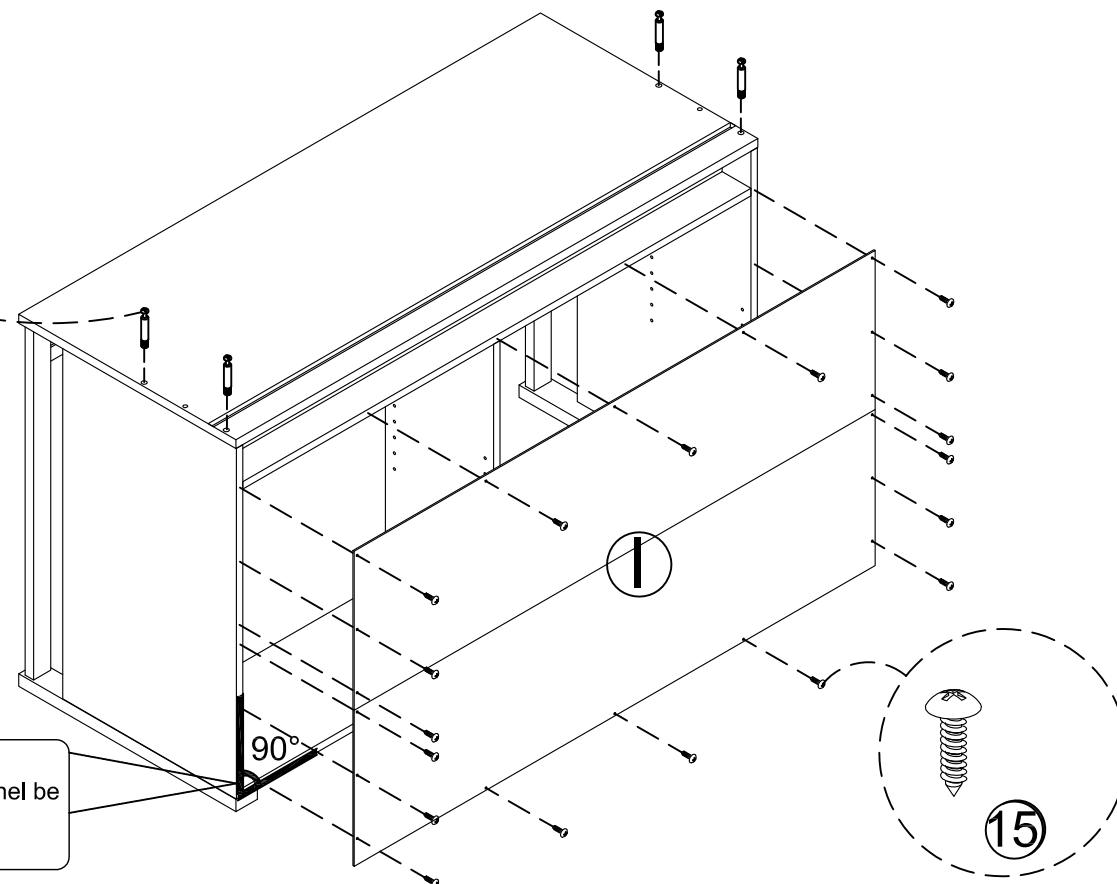
Proper orientation of cam lock  
La orientación apropiada para el seguro de bloqueo



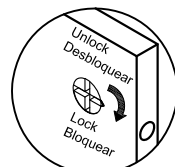
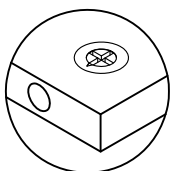
Do not over tighten  
No lo presione tanto



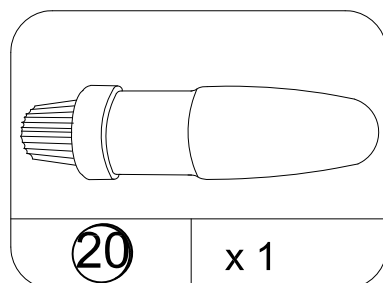
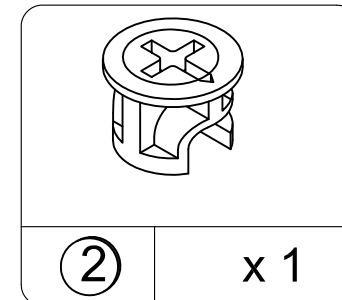
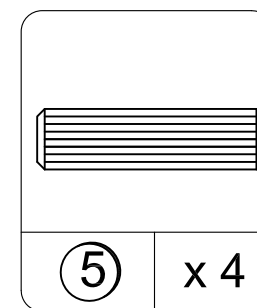
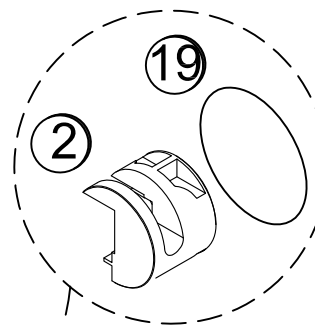
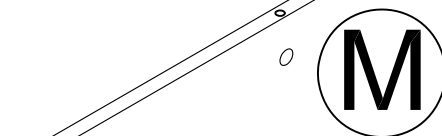
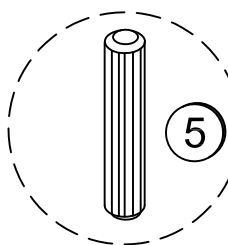
Before attaching the back panel be  
sure that the unit is at 90°.



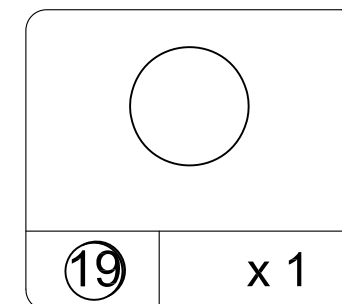
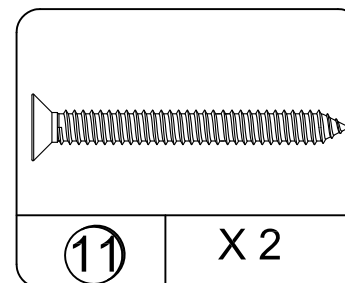
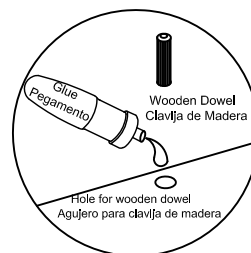
# 11



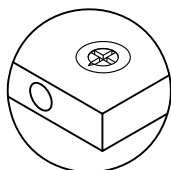
Proper orientation of cam lock  
La orientación apropiada para el seguro de bloqueo



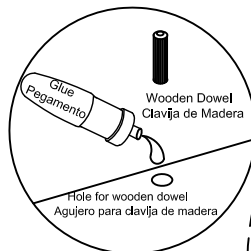
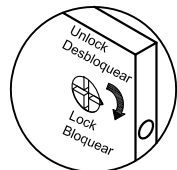
FINISHED EDGE  
BORD FINI



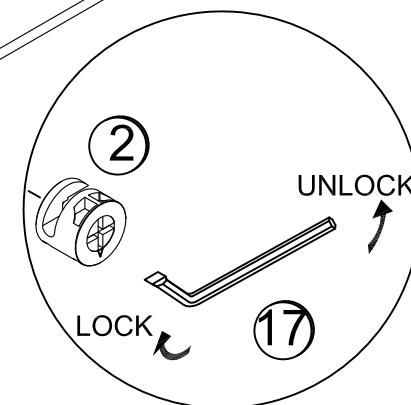
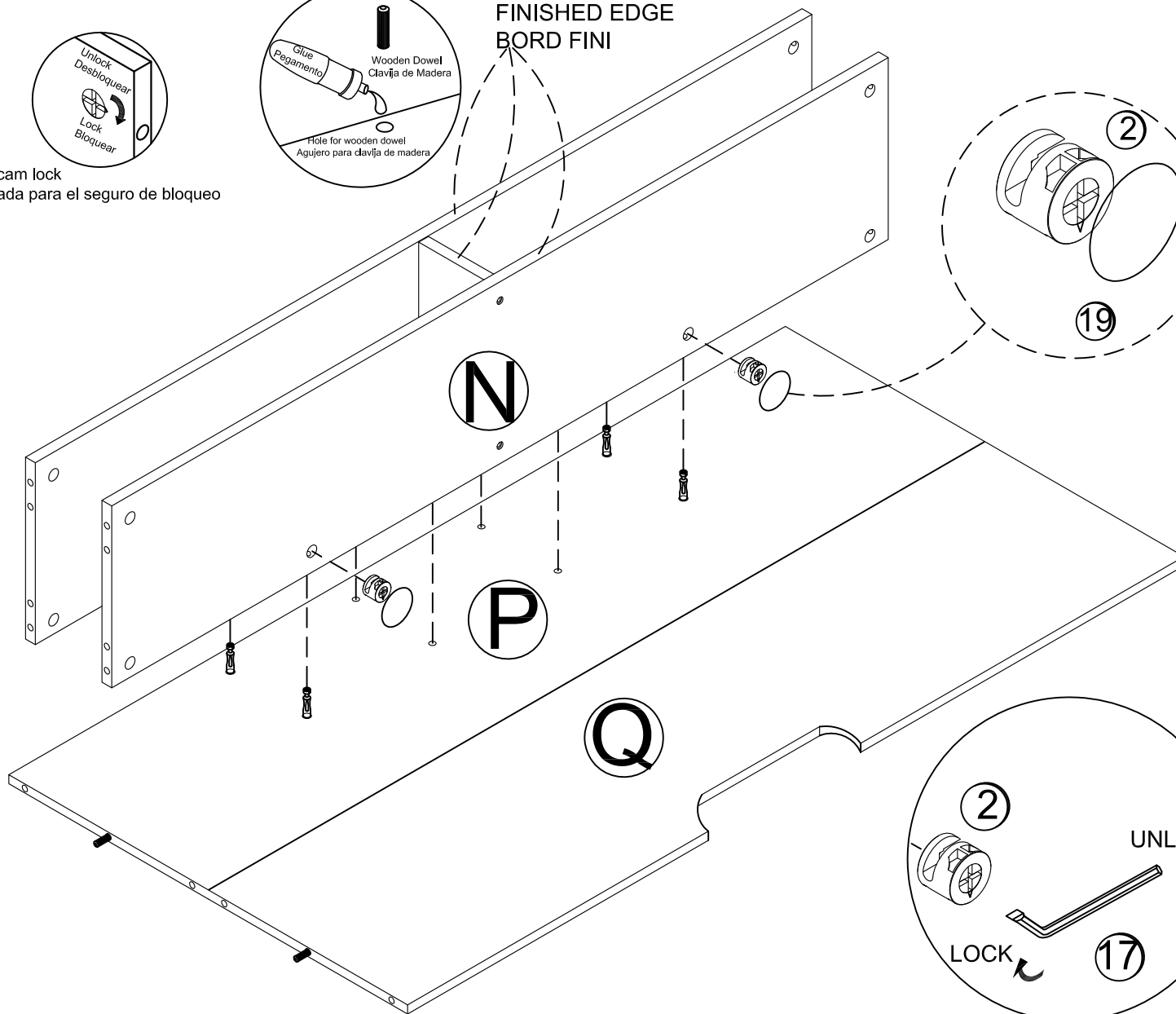
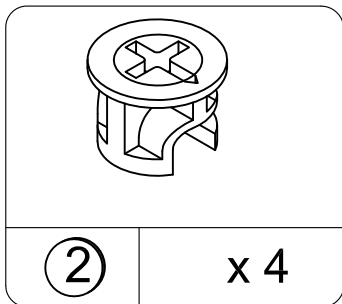
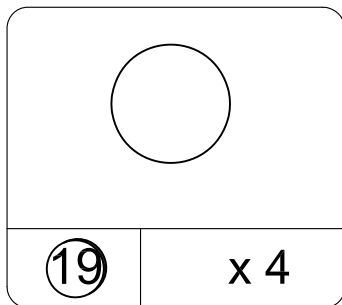
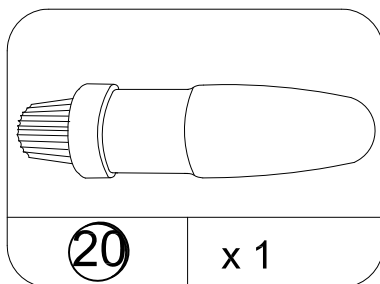
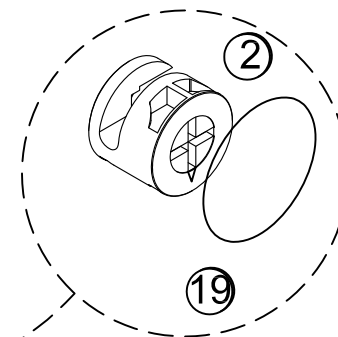
# 12



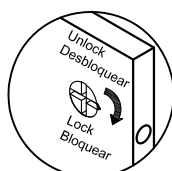
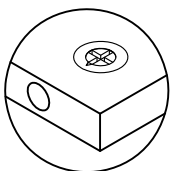
Proper orientation of cam lock  
La orientación apropiada para el seguro de bloqueo



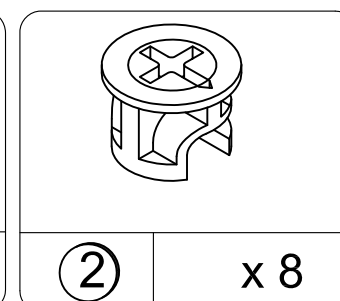
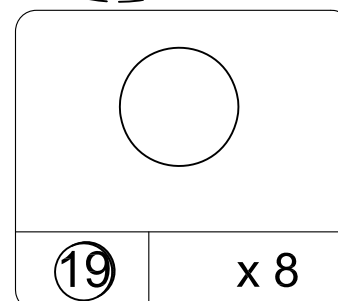
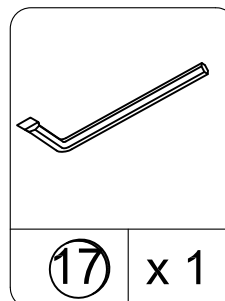
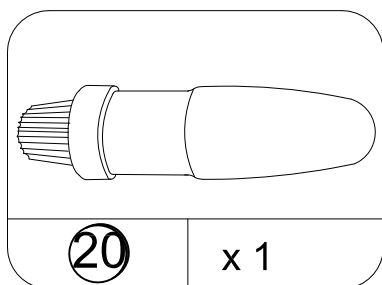
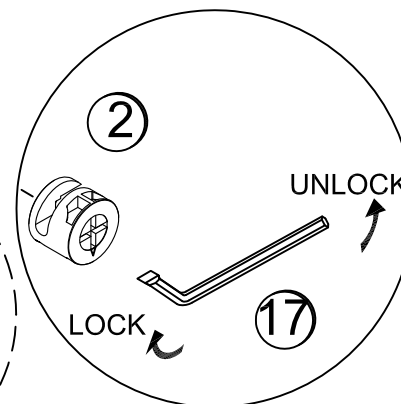
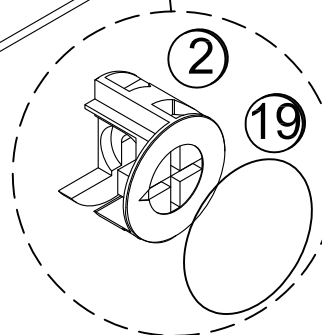
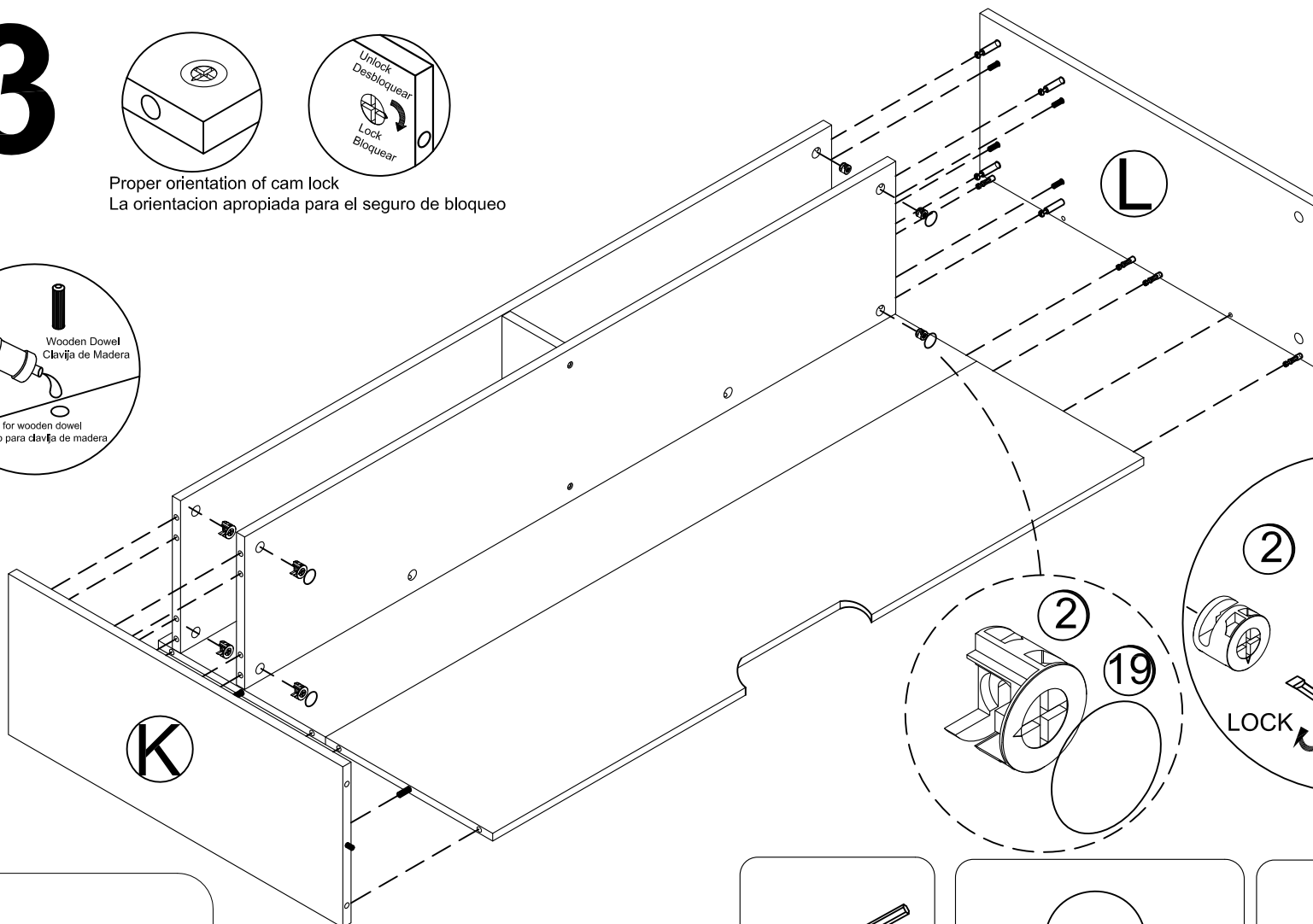
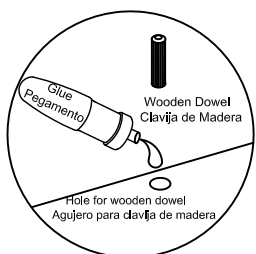
FINISHED EDGE  
BORD FINI



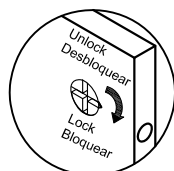
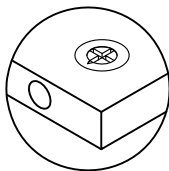
# 13



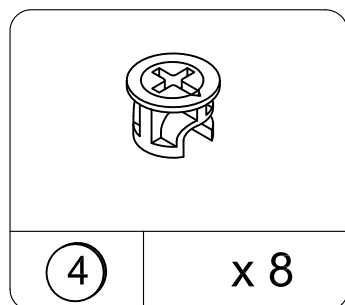
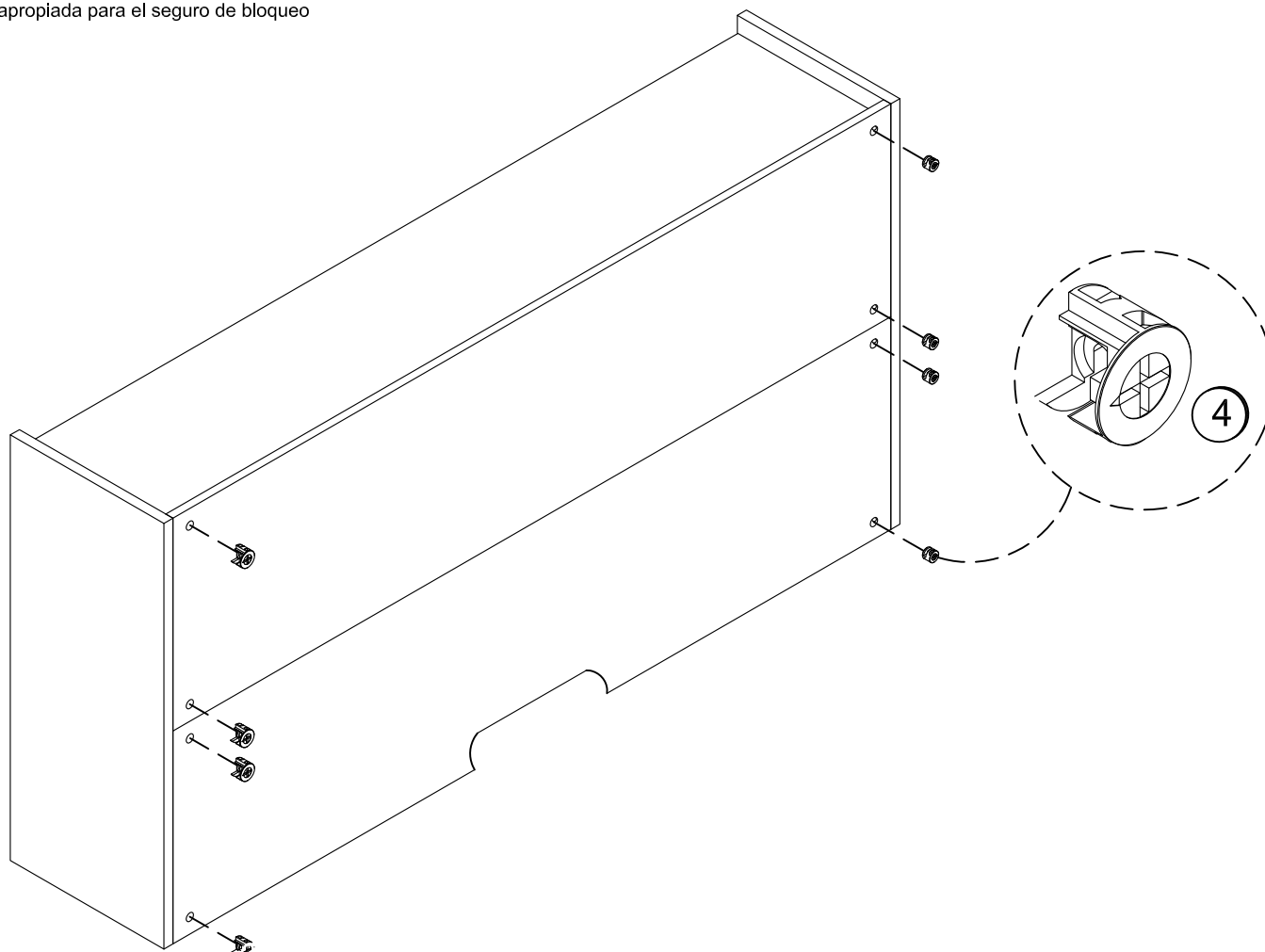
Proper orientation of cam lock  
La orientación apropiada para el seguro de bloqueo



# 14



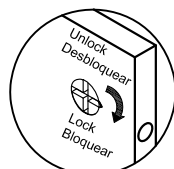
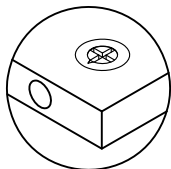
Proper orientation of cam lock  
La orientación apropiada para el seguro de bloqueo



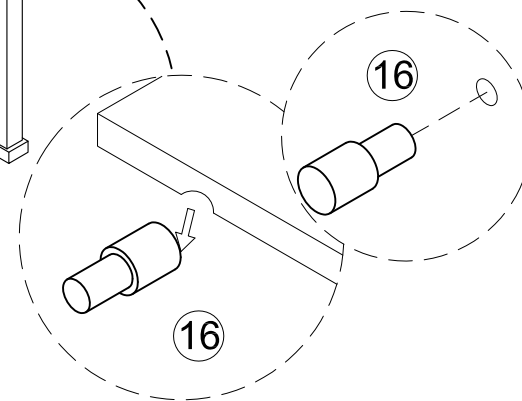
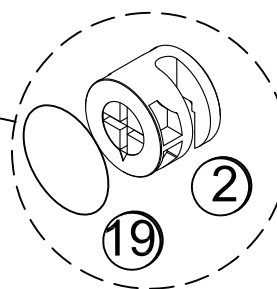
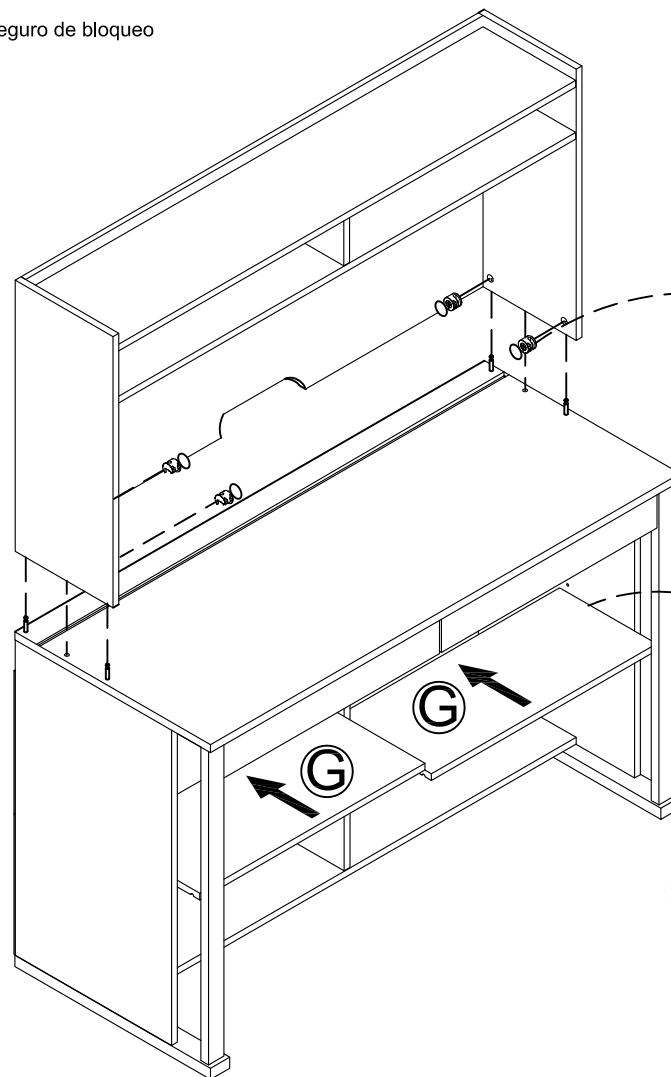
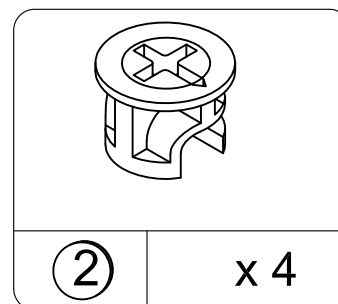
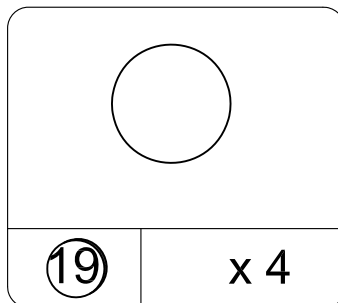
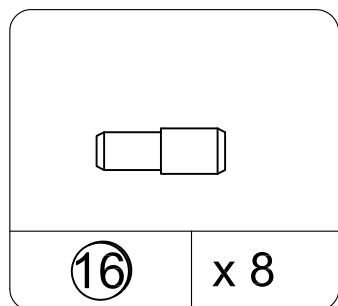
4

x 8

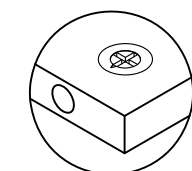
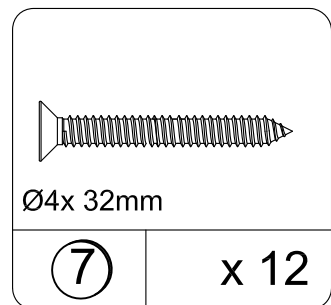
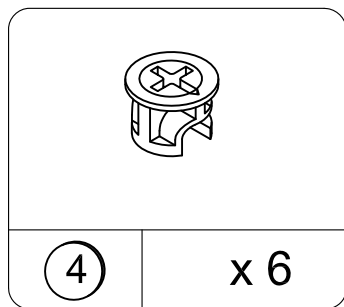
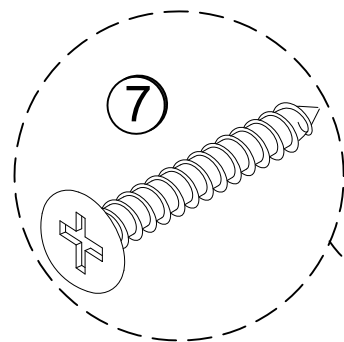
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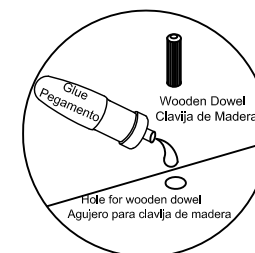
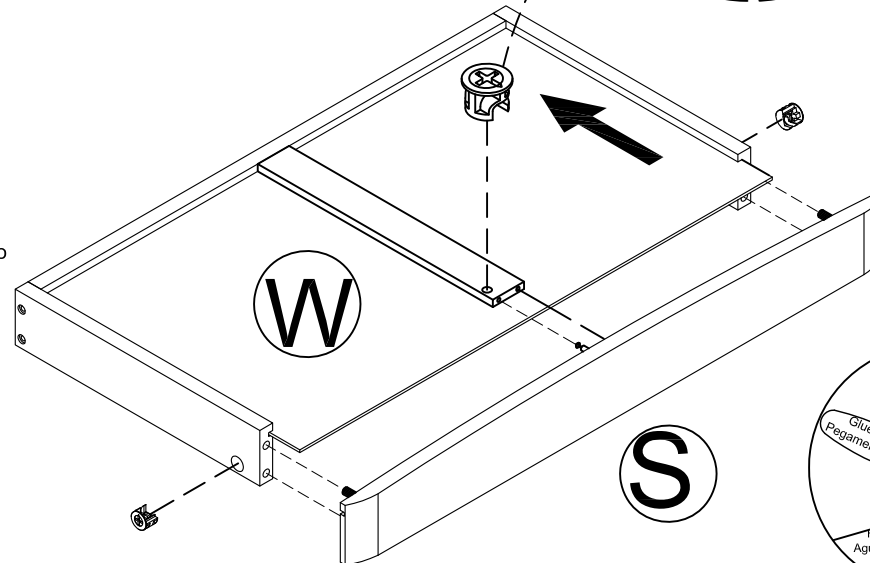
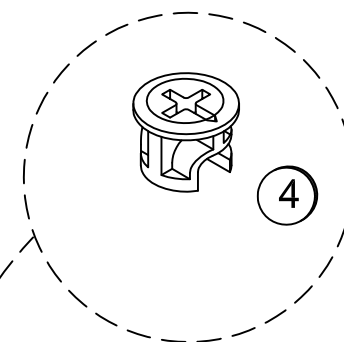
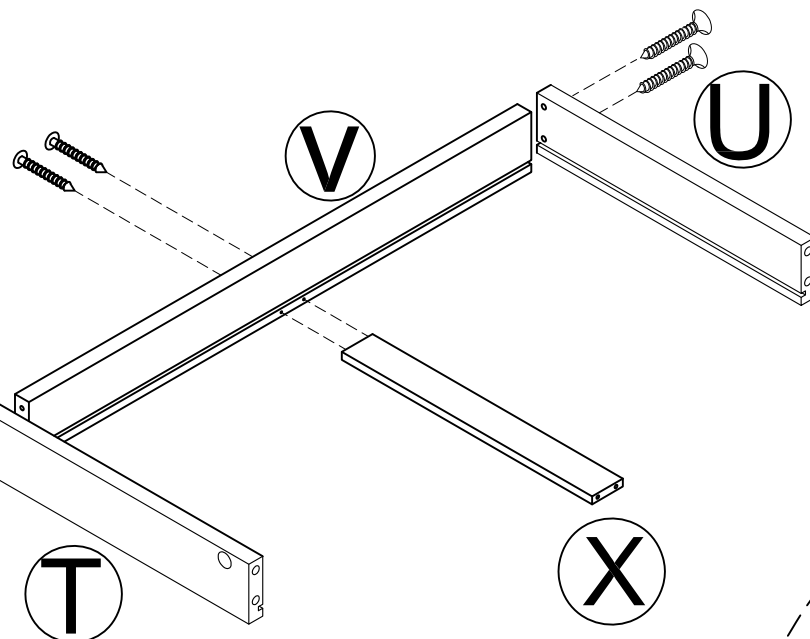
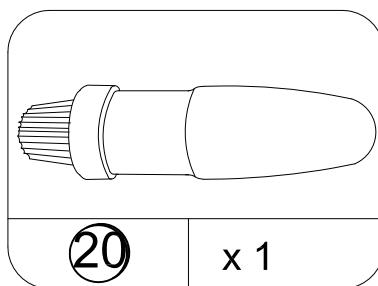
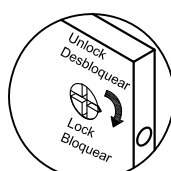
Proper orientation of cam lock  
La orientación apropiada para el seguro de bloqueo



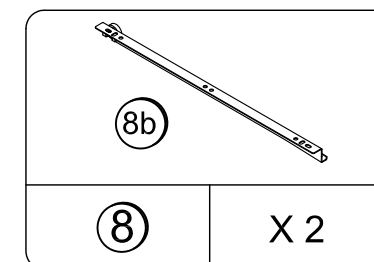
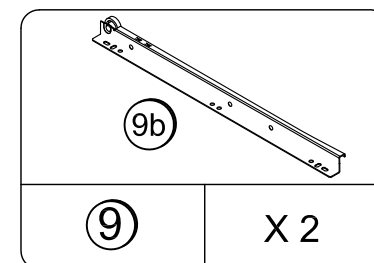
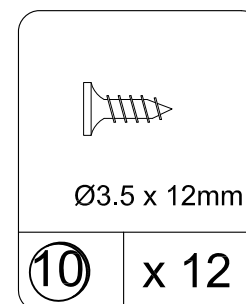
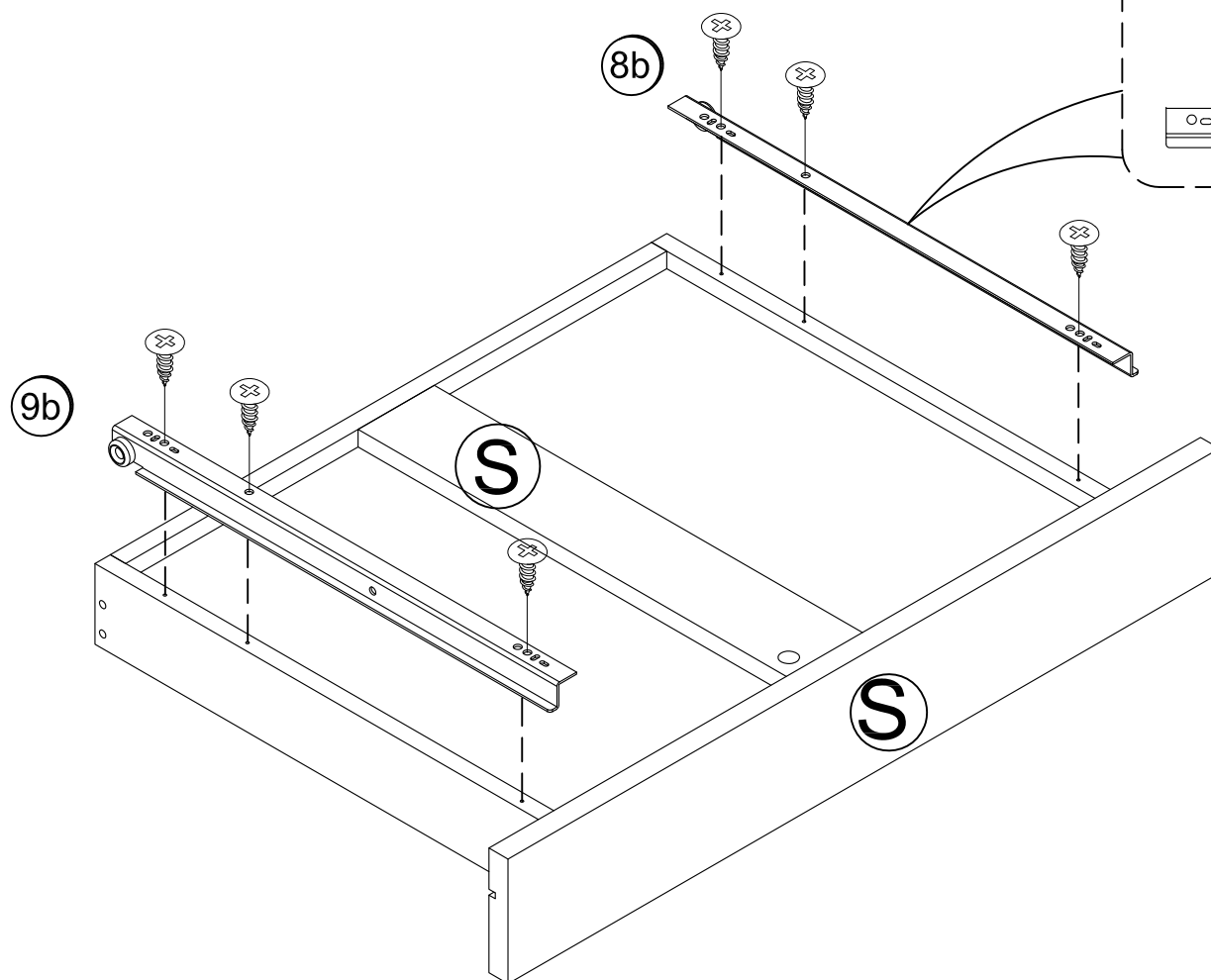
# 16 x2



Proper orientation of cam lock  
La orientacion apropiada para el seguro de bloqueo



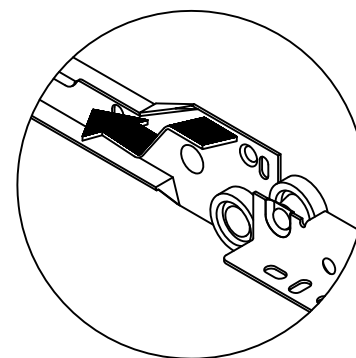
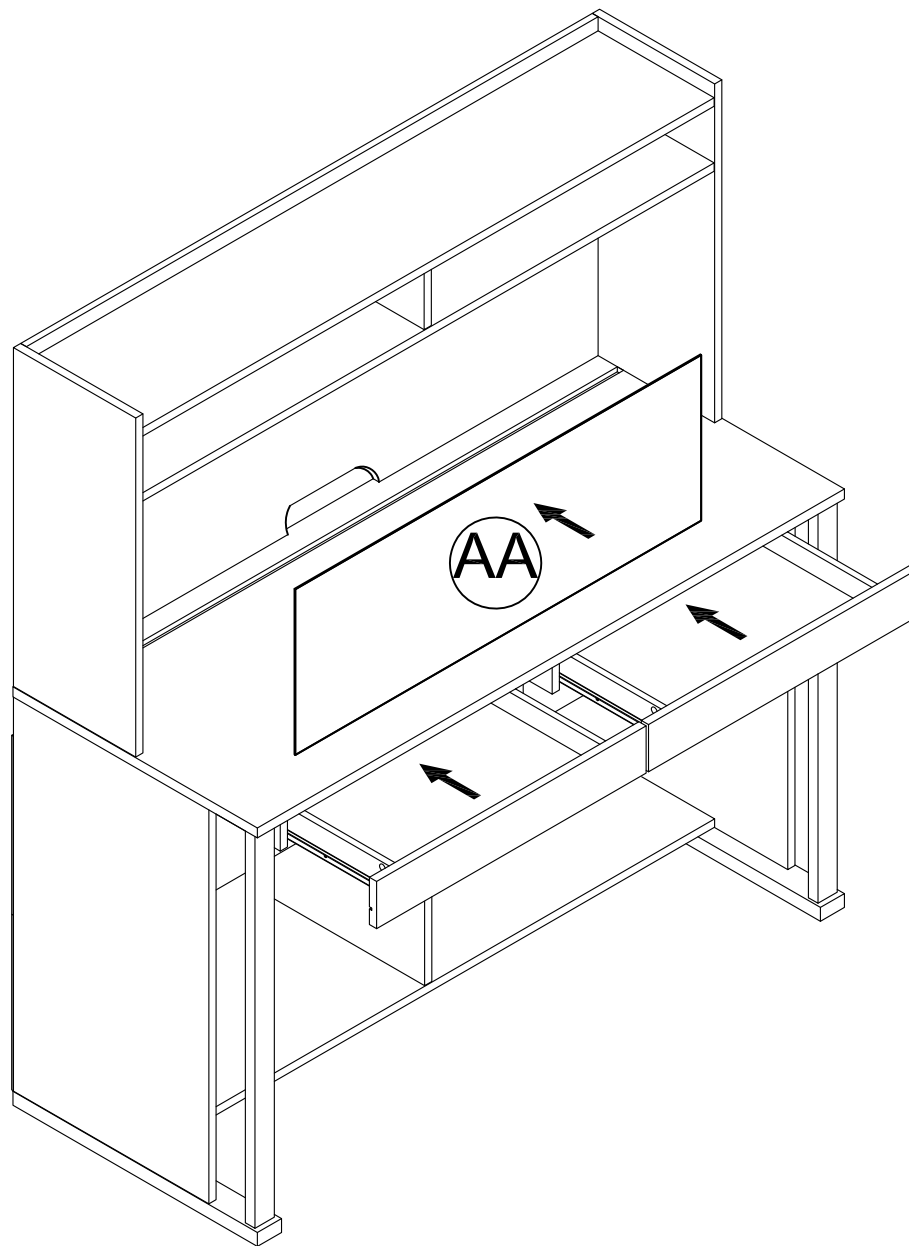
# 17 x2





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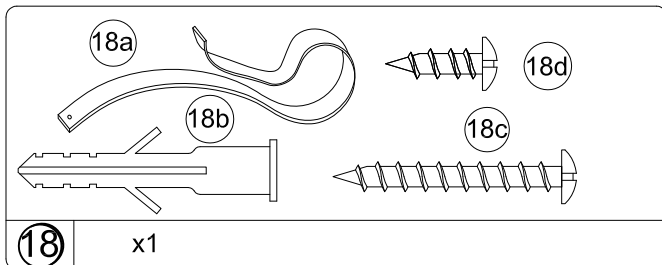
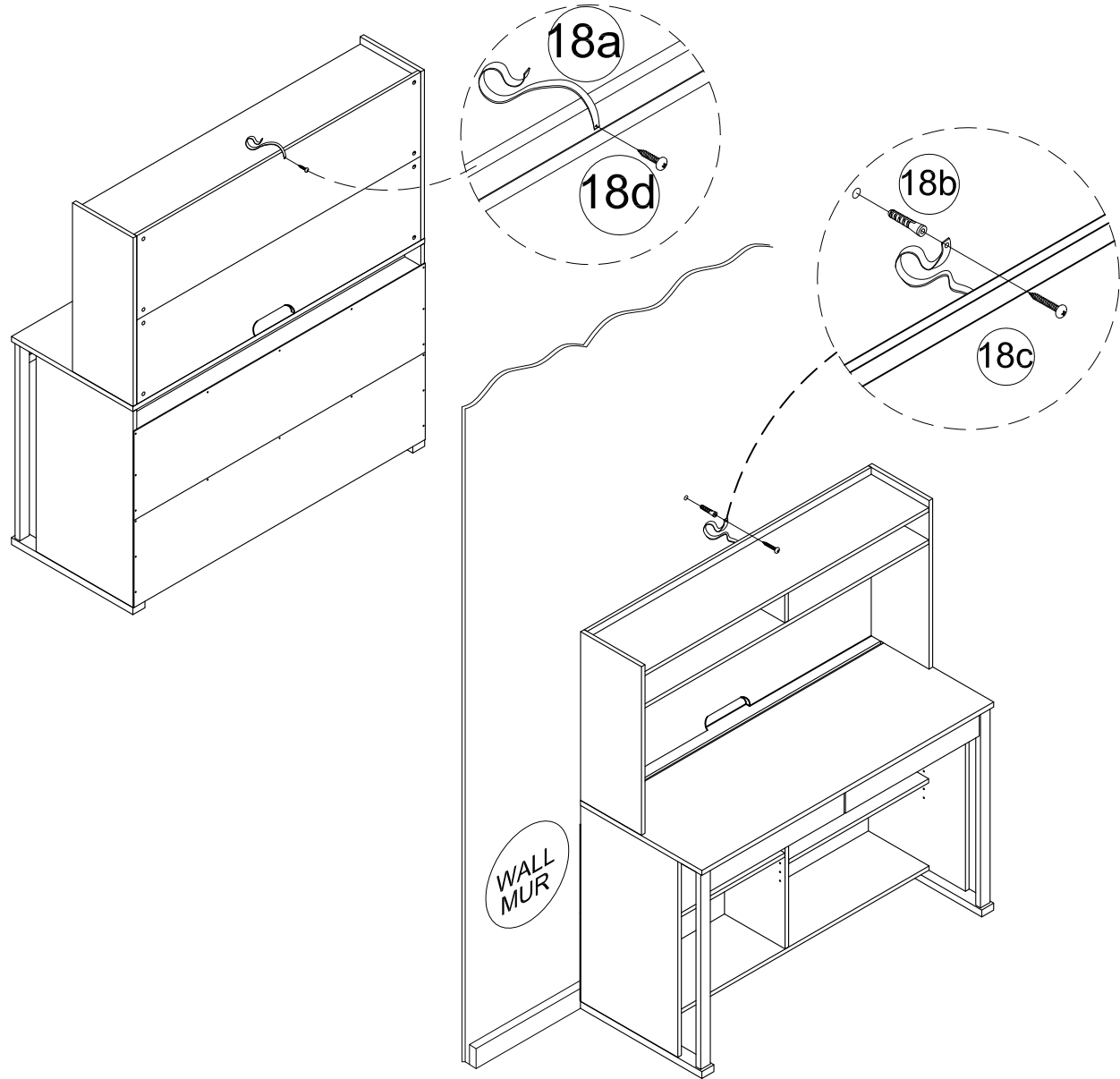
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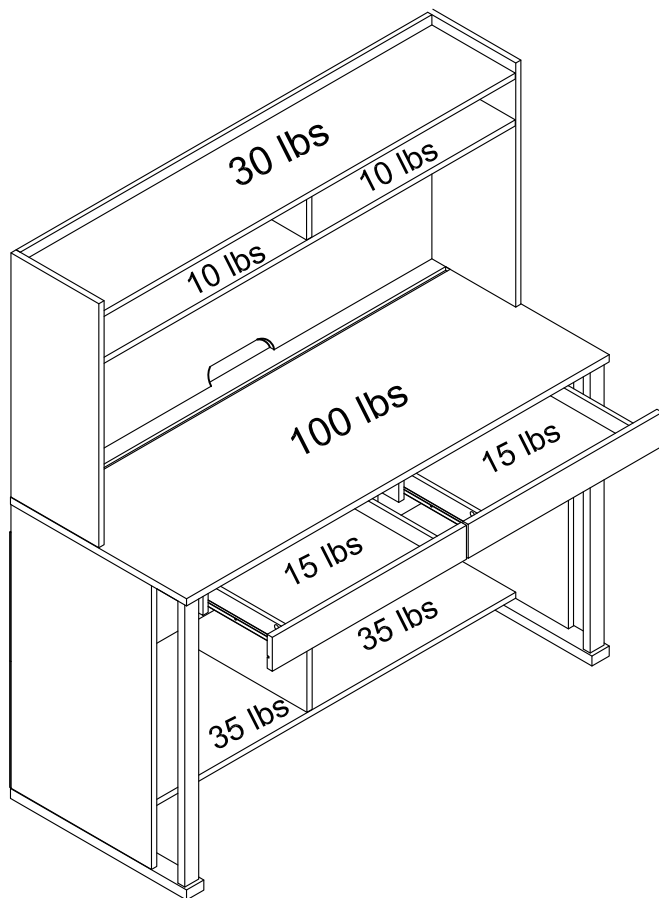
# 19

Fasten the belt (18a) to the back of the hutch with screw (18d).

Drill a 3/16" diameter hole (5mm) in the wallboard. Tap the wall anchor (18b) into the hole until it is flush. Fasten the belt (18a) to the wall anchor (18b) with the screw (18c).



WEIGHT LIMITS:  
LÍMITES DE PESO:



Enjoy Your Furniture  
Disfrute de su mueble

**This unit has been designed to support the maximum loads shown. Exceeding these load limits could cause sagging, instability, product collapse, and/or serious injury.**

**Esta unidad se ha diseñado para apoyar las cargas máxima se mostradas. Exceder estos límites de carga podía causar ceder, inestabilidad, drrumbamiento del producto, y/o lesion seria.**

**⚠ WARNING**

Please make sure that all objects are removed before moving the assembled unit. The unit must be team lifted, not dragged or pushed. Failure to do so could cause instability, product collapse, and/or serious injury.

**⚠ ADVERTENCIA**

Por favor mueva el mueble cuidadosamente con las ayuda de otra persona. levante y mueva el mueble a su lugar. no lo arrastre o empuje, de lo contrario puede haber inestabilidad en el mueble y este puede colapsar u ocasionar graves lesiones.